

# Overtank - Level Indicators 1016



# Overtank - Level Indicators 1016

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### Instructions for instrument selection in the catalogue

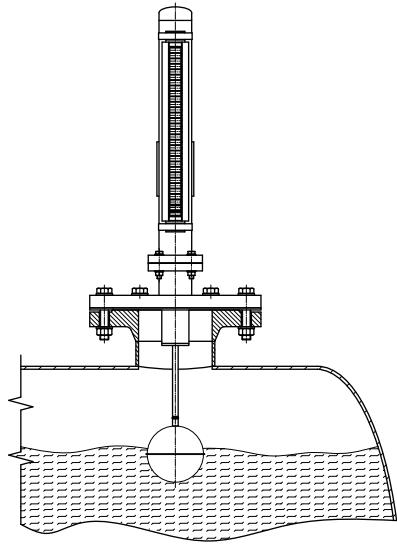
So that the customer gets the best equipment solution according to his requirements, we recommend this simple procedure using the following pages:

- Define the dimension of the fitting or interface (e.g. thread G2", DIN-flange DN25/PN16, etc.)
- Determine the electrical connection (e.g. terminal box, cable entry, plug, etc.)
- Find out the operating conditions, min. and max. operating pressure, temperature and specific Gravity of the media at the max. operating temperature.
- With the size of the fitting and material of the instrument, a guide specification can be selected on pages 274 to 298.
- The full and final specification can now be generated by reference to the „type key“ on pages 300-302.
- With the type description and the technical operating conditions a price quotation can be made or the instrument can be ordered.
- Specification of the requested approval.

# Overtank - Level Indicators 1016

## Description and function

The overtank level indicator forms an integral part of a pressure vessel. A chamber is mounted on the top of a tank or container by means of a process connection. Inside the chamber of the overtank level indicator is a magnetic system, which is connected to a transmission rod. The concentrated magnetic field produced by the permanent magnet gives a precise reading for the level of liquid in the chamber. A signal is transmitted by the magnetic field through the wall of the chamber to an externally mounted indicator, as well as to recording and switchgear elements.



### Magnetic Switches

are used as limit value switches for various filling levels. The permanent magnet in the cylindrical float activates a potential-free bistable reed contact. Completely contactless, it sends out a binary signal that can be used as a „full/empty“, a „pump on/off“ or a „valve open/close“ signal. However, reed contacts are also ideally suited for forwarding signals directly to SPS control units.

### Technical advantages

- Simple, robust and unbreakable design
- Pressure- and gas-proof separation between the measurement and the indicator chambers
- Detection and indication of the filling levels of aggressive, combustible, poisonous, hot , turbulent and severely contaminated media
- Guaranteed operation of the magnetic roller indicator without requiring an auxiliary power source, even in the case of power system failures
- Usable in all fields of industry tanks to the use of a wide range of corrosion-proof materials
- Designs available for pressure ranges from a vacuum up to 16 bar
- Designs available for temperature ranges from -40°C to +200°C
- Designs available for density as of 300 kg/m<sup>3</sup>

### Magnetic Roller Indicators

are used for displaying the level visually. Small plastic or aluminium rollers with inlaid bar magnets are held in an aluminium or stainless steel profile bar. Depending on the level in the chamber, these rollers turn from white to red as the level rises and from red to white as the level falls. The level inside the vessel can thus be indicated continually without requiring any outside power source.

### Level Sensors

are used for the electrical continuous remote indicator of levels. The magnetic field of the permanent magnet in the cylindrical float acts through the wall to activate very small reed contacts that continually register the measurement voltage on a resistance measurement chain. This measurement voltage is proportional to the level (3-wire potentiometer circuit). The resolution of the reed contacts is produced with spacings of 5, 10 and 15mm. When used in connection with a control unit, the resistance value can be converted into a standardized analogous signal.

# Overtank - Level Indicators 1016

## Certificates / Approvals

### Certificates



#### SCHWEIZERISCHER VEREIN FÜR QUALITÄTS- UND MANAGEMENTSYSTEME

Certified according to ISO 9000 rev. 2000



#### SWISS TECHNICAL SERVICES AG

Approval as production factory, welding examination and procedure qualification incl. restamping certificate for the production of pressure tanks according to SVTI-regulation 501, 201

### Approvals

The company Heinrich Kübler AG can manufacture Overtank-level indicators to most national and industrial approvals. Therefore a wide range of instruments with approvals requirements can be produced according to customer's requests.



#### TECHNISCHER ÜBERWACHUNGSVEREIN DEUTSCHLAND (PED)

Approval as production factory for manufacture of pressure tanks according to AD HP 0, PED Pressure Equipment Directive 97/23/EG



#### SOCIETE NATIONALE DE CERTIFICATION ET D'HOMOLOGATION (ATEX)

Approval for the production of overtank-level indicators according to EU-Directive 94/9/EG

# Overtank - Level Indicators 1016

## Approvals

As an innovative manufacturer of instruments for level control, we can offer to our customers systems according to different directives. The types of approval, applications and limits of use can be taken from the following specifications.

### Approvals

#### Ex

A large number of overtank-level indicators from our standard range, or to customer requests, can be built according to the ATEX-Directive 94/9/EG with the protection types EEx ia IIC T1 to T6, according to the corresponding electrical components in EEx d T4 to T6 or dust Ex/D. By the combination of the instruments with the type key the catalogue shows with the Ex hexagonal logo which components can be used for Ex-instruments.

**Medium temperature:**

#### EEx ia-instruments

T1	300 °C
T3	180 °C
T4	130 °C
T5	95 °C
T6	80 °C

#### EEx d-instruments

T4	120 °C
T5	95 °C
T6	80 °C

#### PED

Under the Pressure Equipment Directive 97/23/EG, any pressure vessel or instrument used within a pressurised system at 0,5 bar or above, has to conform to various categories. Depending on the design data or customer needs, manufacture of instruments is to either of the categories below.

#### Category II

Module      A1

#### Category IV

Module      B+D

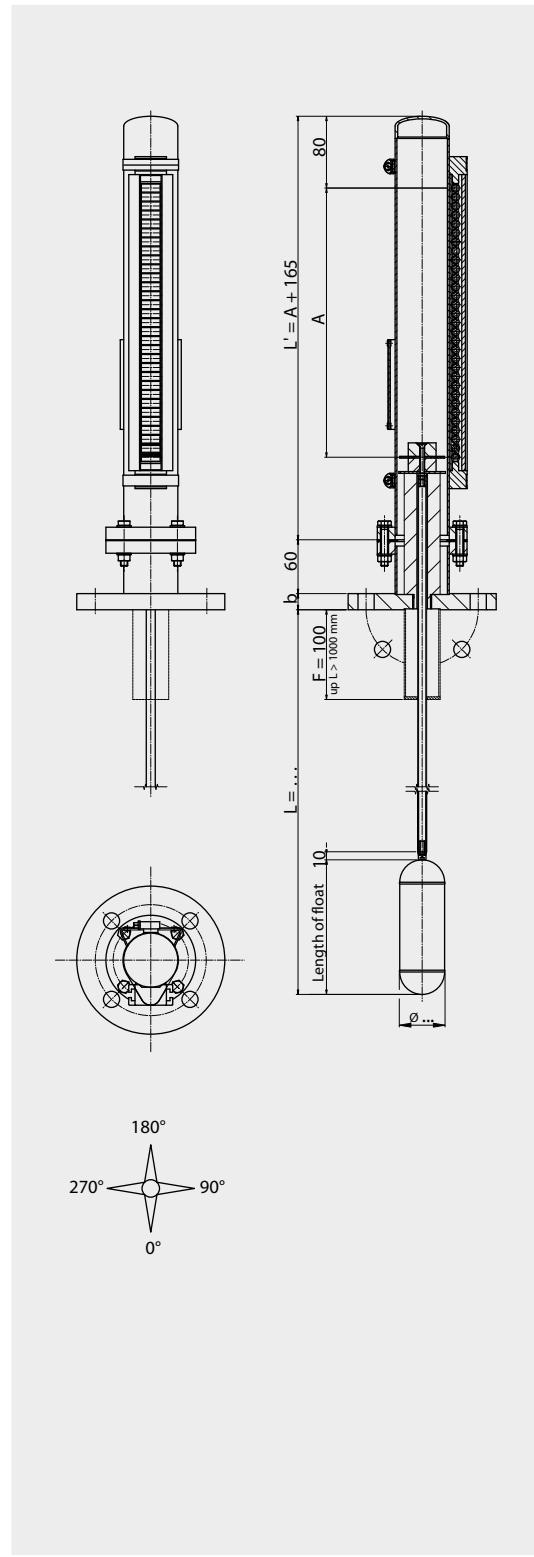
# Overtank - Level Indicators 1016

## Stainless steel to PN16

### Technical data

<b>Material:</b>	1.4404 / 316 L 1.4435 / 316 L 1.4571 / 316 L
<b>Chamber:</b>	Ø 60.3 x 2 mm
<b>Chamber end top:</b>	- Welding cap (standard) - Flat top
<b>Process connections:</b>	- Flange acc. to DIN - Flange acc. to Ansi - Tri-clamp flange - ...
<b>Length of instrument:</b>	L = 400 mm ... 5000 mm
<b>Indicating range:</b>	A = L - float length - (F)
<b>Magnetic roller indicator:</b>	- MRA / MRK - MNA / MNAV / MNK - MNAN / MNKV / MNAP
<b>Scale:</b>	- ..SK / ..SG / ..VSG
<b>Magnetic switch:</b>	- See pages 292-296
<b>Level sensor:</b>	- See pages 297-298
<b>Insulation thickness:</b>	- 30 mm - 60 mm
<b>Approvals:</b>	- See pages 272-273
<b>Float:</b>	- Acc. to table (standard) - Acc. to protocol
<b>Interface:</b>	- Acc. to protocol

UNA - ... / ... - L ... - V ... - ... - Z.S ...  
UMG - ... / ... - ... - ... - K ... - L ... - V ... - ... - Z.V ...



### Operating parameters

<b>Temperature:</b>	-40 °C ... +200 °C
<b>Pressure:</b>	-1 ... 16 bar
<b>Specific gravity:</b>	≥ 400 kg/m³
<b>Accuracy:</b>	5 mm
<b>Repeatability:</b>	+/- 2 mm

Type combination see type key Overtank - Level Indicators

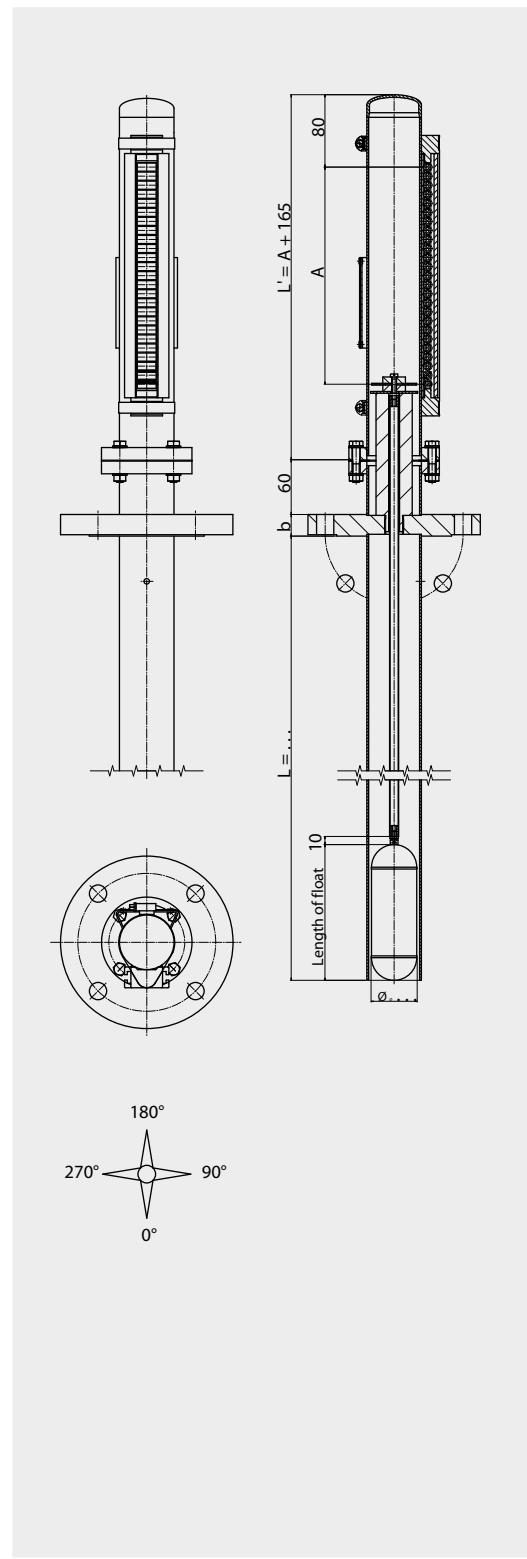
# Overtank - Level Indicators 1016

## Stainless steel to PN16 with protection tube

### Technical data

<b>Material:</b>	1.4404 / 316 L 1.4435 / 316 L 1.4571 / 316 Ti
<b>Chamber:</b>	Ø 60.3 x 2 mm
<b>Chamber end top:</b>	- Welding cap (standard) - Flat top
<b>Protection tube:</b>	Ø 60 mm Ø 88 mm Ø 114 mm
<b>Process connections:</b>	- Flange acc. to DIN - Flange acc. to ANSI - Tri-clamp flange - ...
<b>Length of instrument:</b>	L = 400 mm ... 5000 mm
<b>Indicating range:</b>	A = L - float length
<b>Magnetic roller indicator:</b>	- MRA / MRK - MNA / MNAV / MNK - MNAN / MNKV / MNAP
<b>Scale:</b>	- ..SK / ..SG / ..VSG
<b>Magnetic switch:</b>	- See pages 292-296
<b>Level sensor:</b>	- See pages 297-298
<b>Insulation thickness:</b>	- 30 mm - 60 mm
<b>Approvals:</b>	- See pages 272-273
<b>Float:</b>	- Acc. to table (standard) - Acc. to protocol
<b>Interface:</b>	- Acc. to protocol

UNA - ... / ... - L ... - V ... - ... - Z.S ... - SR ...  
UMG - ... / ... - ... - K ... - L ... - V ... - ... - Z.S ... - SR ...



### Operating parameters

<b>Temperature:</b>	-40 °C ... +200 °C
<b>Pressure:</b>	-1 ... 16 bar
<b>Specific gravity:</b>	≥ 400 kg/m³
<b>Accuracy:</b>	5 mm
<b>Repeatability:</b>	+/- 2 mm

Type combination see type key Overtank - Level Indicators

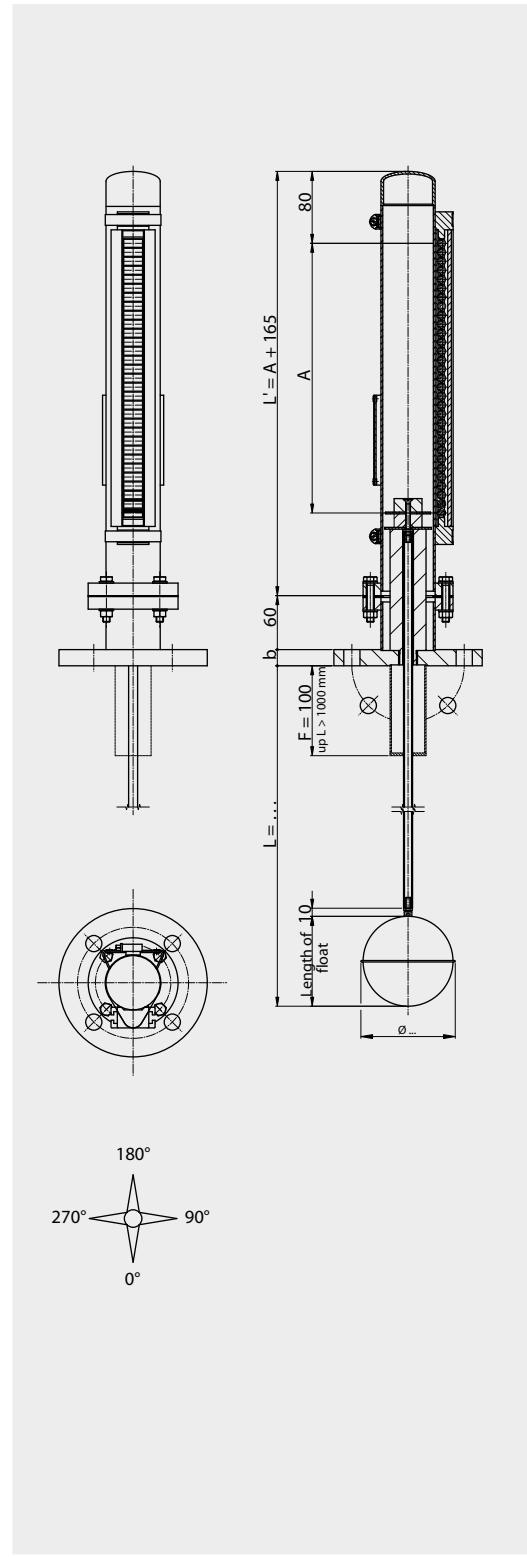
# Overtank - Level Indicators 1016

## Stainless steel to PN16

### Technical data

<b>Material:</b>	1.4404 / 316 L 1.4435 / 316 L 1.4571 / 316 Ti
<b>Chamber:</b>	$\varnothing 60.3 \times 2$ mm
<b>Chamber end top:</b>	- Welding cap (standard) - Flat top
<b>Process connections:</b>	- Flange acc. to DIN - Flange acc. to Ansi - Tri-clamp flange - ...
<b>Length of instrument:</b>	L = 200 mm ... 5000 mm
<b>Indicating range:</b>	A = L - float length - (F)
<b>Magnetic roller indicator:</b>	- MRA / MRK - MNA / MNAV - MNAN / MNKV / MNAP
<b>Scale:</b>	.. / SK / .. / SG / .. / VSG
<b>Magnetic switch:</b>	- See pages 292-296
<b>Level sensor:</b>	- See pages 297-298
<b>Insulation thickness:</b>	- 30 mm - 60 mm
<b>Approvals:</b>	- See pages 272-273
<b>Float:</b>	- Acc. to table (standard) - Acc. to protocol
<b>Interface:</b>	- Acc. to protocol

UNA - .. / .. - L .. - V .. - .. - SV ..  
UMG - .. / .. - .. - .. - K .. - L .. - V .. - .. - SV ..



### Operating parameters

<b>Temperature:</b>	-40 °C ... +200 °C
<b>Pressure:</b>	-1 ... 16 bar
<b>Specific gravity:</b>	$\geq 300$ kg/m <sup>3</sup>
<b>Accuracy:</b>	5 mm
<b>Repeatability:</b>	+/ - 2 mm

Type combination see type key Overtank - Level Indicators

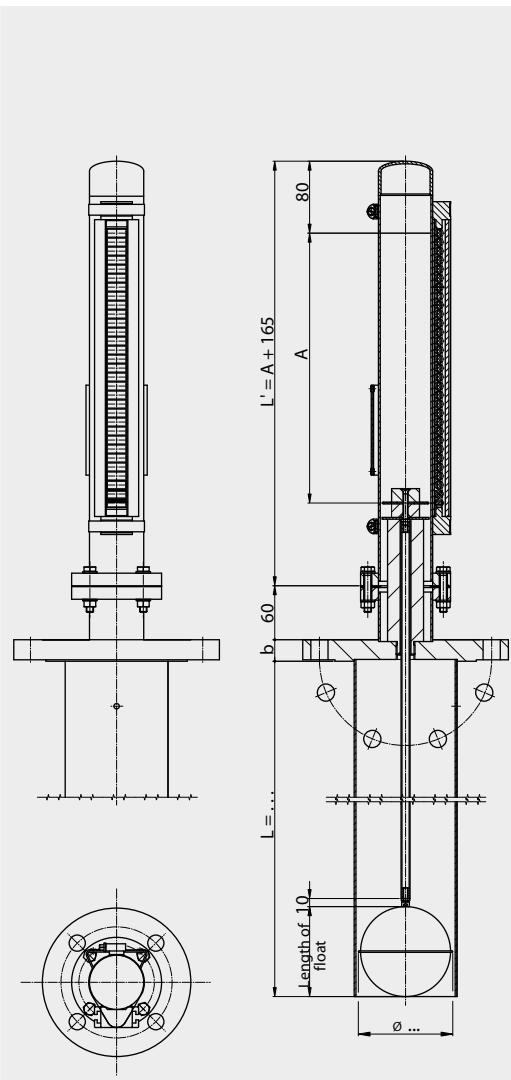
# Overtank - Level Indicators 1016

## Stainless steel to PN16 with protection tube

### Technical data

<b>Material:</b>	1.4404 / 316 L 1.4435 / 316 L 1.4571 / 316 Tli
<b>Chamber:</b>	$\phi$ 60.3 x 2 mm
<b>Protection tube:</b>	$\phi$ 60 mm $\phi$ 88 mm $\phi$ 114 mm
<b>Chamber end top:</b>	- Welding cap - Flat top
<b>Process connections:</b>	- Flange acc. to DIN - Flange acc. to Ansi - Tri-clamp flange - ...
<b>Length of instrument:</b>	L = 200 mm ... 5000 mm
<b>Indicating range:</b>	A = L - float length
<b>Magnetic roller indicator:</b>	- MRA / MRK - MNA / MNAV - MNAN / MNKV / MNAP
<b>Scale:</b>	.. /SK / .. /SG / .. /VSG
<b>Magnetic switch:</b>	- See pages 292-296
<b>Level sensor:</b>	- See pages 297-298
<b>Insulation thickness:</b>	- 30 mm - 60 mm
<b>Approvals:</b>	- See pages 272-273
<b>Float:</b>	- Acc. to table (standard) - Acc. to protocol
<b>Interface:</b>	- Acc. to protocol

UNA - .. / .. - L .. - V .. - .. - SV .. - SR  
UMG - .. / .. - .. - K .. - L .. - V .. - .. - SV .. - SR



### Operating parameters

<b>Temperature:</b>	-40 °C ... +200 °C
<b>Pressure:</b>	-1 ... 16 bar
<b>Specific gravity:</b>	$\geq$ 300 kg/m <sup>3</sup>
<b>Accuracy:</b>	5 mm
<b>Repeatability:</b>	+/- 2 mm

Type combination see type key Overtank - Level Indicators

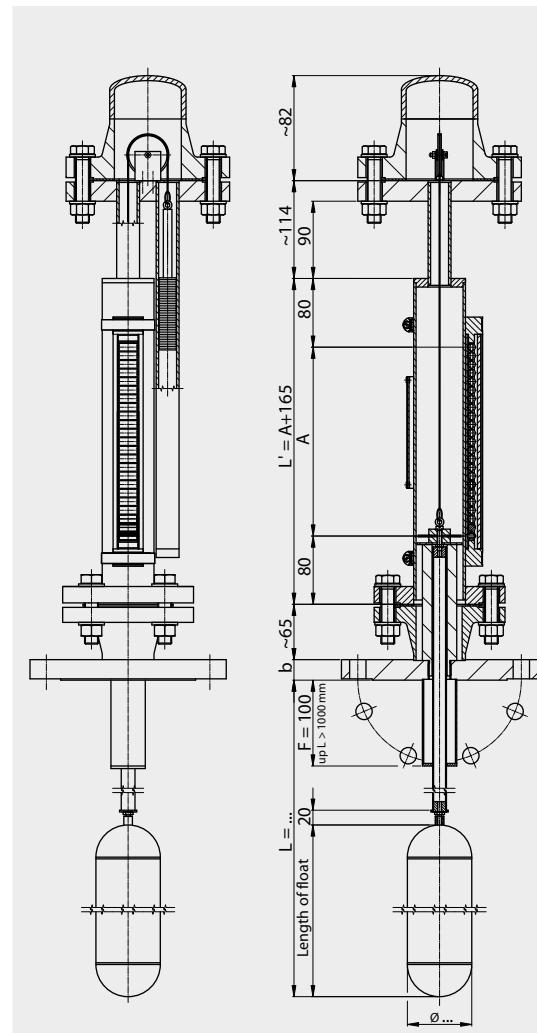
# Overtank - Level Indicators 1016

## Differential compensated > 300 kg/m<sup>3</sup> to PN16

### Technical data

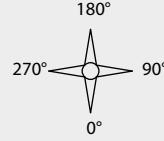
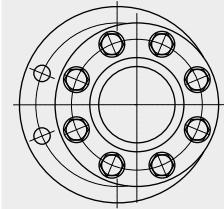
<b>Material:</b>	1.4404 / 316 L 1.4435 / 316 L 1.4571 / 316 Ti
<b>Chamber:</b>	ø 60.3 x 2 mm
<b>Chamber end top:</b>	- Welding cap - Flat top
<b>Process connections:</b>	- Flange acc. to DIN - Flange acc. to Ansi - Tri-clamp flange - ...
<b>Length of instrument:</b>	L = 400 mm ... 5000 mm
<b>Indicating range:</b>	A = L - float length - (F)
<b>Magnetic roller indicator:</b>	- MRA / MRK - MNA / MNAV - MNAN / MNAP
<b>Scale:</b>	- ..SK / ..SG / ..VSG
<b>Magnetic switch:</b>	- See pages 292-296
<b>Level sensor:</b>	- See pages 297-298
<b>Insulation thickness:</b>	- 30 mm - 60 mm
<b>Approvals:</b>	- See pages 272-273
<b>Float:</b>	- Acc. to table (standard) - Acc. to protocol
<b>Interface:</b>	- Acc. to protocol

UNA - ... / ... - L ... - V ... - ... - Z.S ... - DIF  
UMG - ... / ... - ... - K ... - L ... - V ... - ... - Z.S ... - DIF



### Operating parameters

<b>Temperature:</b>	-40 °C ... +200 °C
<b>Pressure:</b>	-1 ... 16 bar
<b>Specific gravity:</b>	≥ 300 kg/m <sup>3</sup>
<b>Accuracy:</b>	5 mm
<b>Repeatability:</b>	+/- 2 mm



Type combination see type key Overtank - Level Indicators

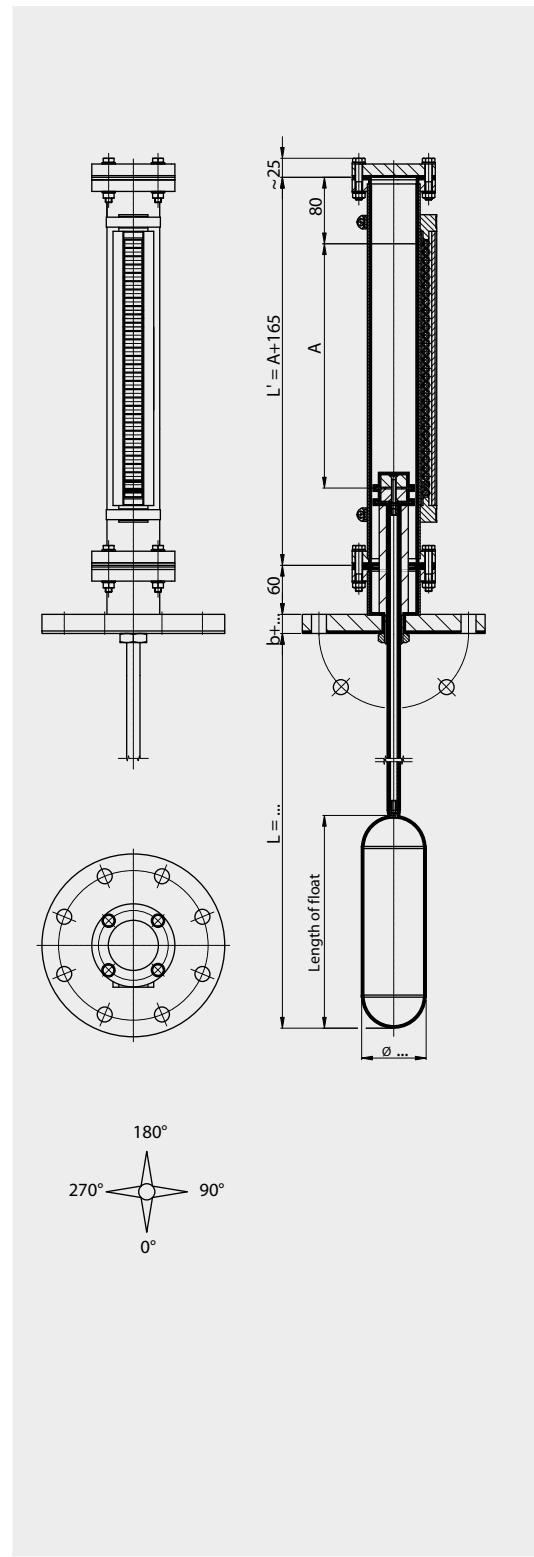
# Overtank - Level Indicators 1016

## Stainless steel E-CTFE coated to PN16

### Technical data

<b>Material:</b>	1.4404 E-CTFE coated 1.4435 E-CTFE coated 1.4571 E-CTFE coated
<b>Chamber:</b>	$\varnothing 63.5 \times 2 \text{ mm}$
<b>Chamber end top:</b>	- Flange connection - Flange acc. to DIN - Flange acc. to Ansi - ...
<b>Process connections:</b>	
<b>Length of instrument:</b>	$L = 400 \text{ mm} \dots 4000 \text{ mm}$
<b>Indicating range:</b>	$A = L - \text{float length} - 10$
<b>Magnetic roller indicator:</b>	- MRA - MNA / MNAV - MNAN / MNAP
<b>Scale:</b>	- ..SK / ..SG / ..VSG
<b>Magnetic switch:</b>	- See pages 292-296
<b>Level sensor:</b>	- See pages 297-298
<b>Insulation thickness:</b>	- 30 mm - 60 mm
<b>Approvals:</b>	- See pages 272-273
<b>Float:</b>	- Acc. to table (standard) - Acc. to protocol
<b>Interface:</b>	- Acc. to protocol

UNA - ... / ... - L ... - EEC .. - .. - Z.EECS ..  
UMG - ... / ... - .. - K ... - L ... - EEC .. - .. - Z.EECS ..



### Operating parameters

<b>Temperature:</b>	-40 °C ... +150 °C
<b>Pressure:</b>	-1 ... 16 bar
<b>Specific gravity:</b>	$\geq 600 \text{ kg/m}^3$
<b>Accuracy:</b>	5 mm
<b>Repeatability:</b>	+/- 2 mm

Type combination see type key Overtank - Level Indicators

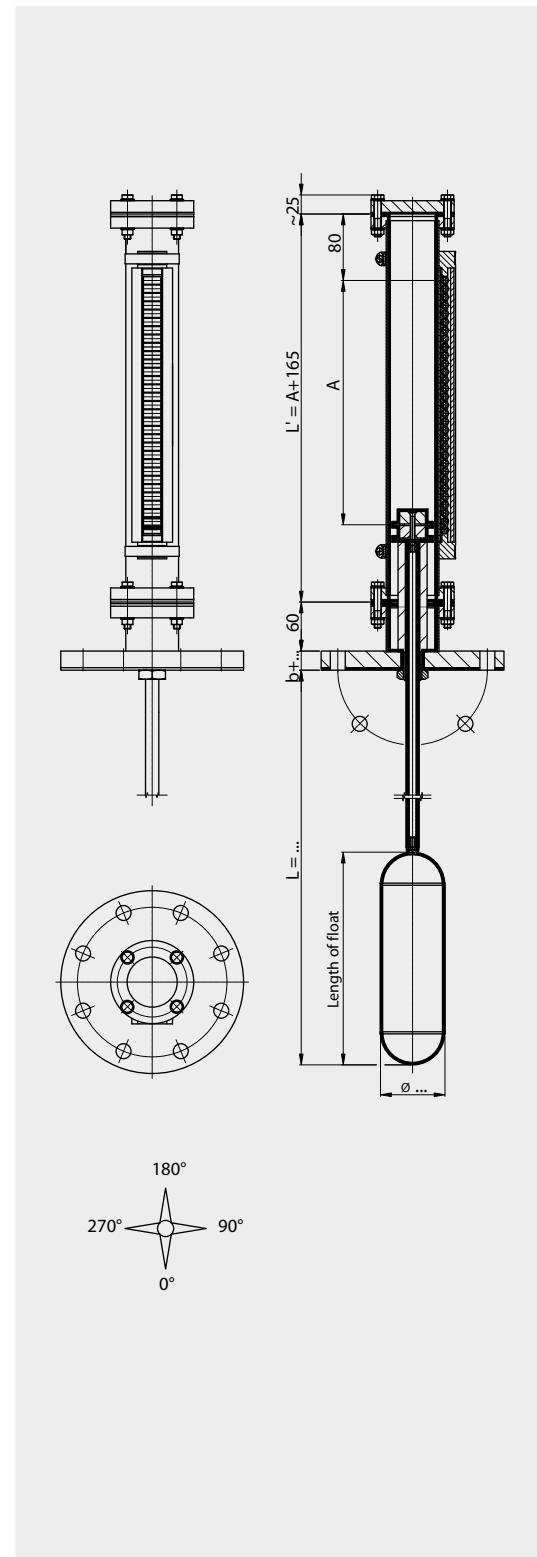
# Overtank - Level Indicators 1016

## Stainless steel PFA coated to PN16

### Technical data

<b>Material:</b>	1.4404 PFA coated 1.4435 PFA coated 1.4571 PFA coated
<b>Chamber:</b>	$\varnothing 63.5 \times 2 \text{ mm}$
<b>Chamber end top:</b>	- Flange connection
<b>Process connections:</b>	- Flange acc. to DIN - Flange acc. to ANSI - ...
<b>Length of instrument:</b>	$L = 400 \text{ mm} \dots 4000 \text{ mm}$
<b>Indicating range:</b>	$A = L - \text{float length}$
<b>Magnetic roller indicator:</b>	- MRA / MRK - MNA / MNAV - MNAN / MNAP
<b>Scale:</b>	- ..SK / ..SG / ..VSG
<b>Magnetic switch:</b>	- See pages 292-296
<b>Level sensor:</b>	- See pages 297-298
<b>Insulation thickness:</b>	- 30 mm - 60 mm
<b>Approvals:</b>	- See pages 272-273
<b>Float:</b>	- Acc. to table (standard) - Acc. to protocol
<b>Interface:</b>	- Acc. to protocol

UNA - ... / ... - L ... - PFA ... - ... - Z.PFAS ...  
UMG - ... / ... - ... - K ... - L ... - PFA ... - ... - Z.PFAS ...



### Operating parameters

<b>Temperature:</b>	-40 °C ... +200 °C
<b>Pressure:</b>	-1 ... 16 bar
<b>Specific gravity:</b>	$\geq 600 \text{ kg/m}^3$
<b>Accuracy:</b>	5 mm
<b>Repeatability:</b>	$\pm 2 \text{ mm}$

Type combination see type key Overtank - Level Indicators

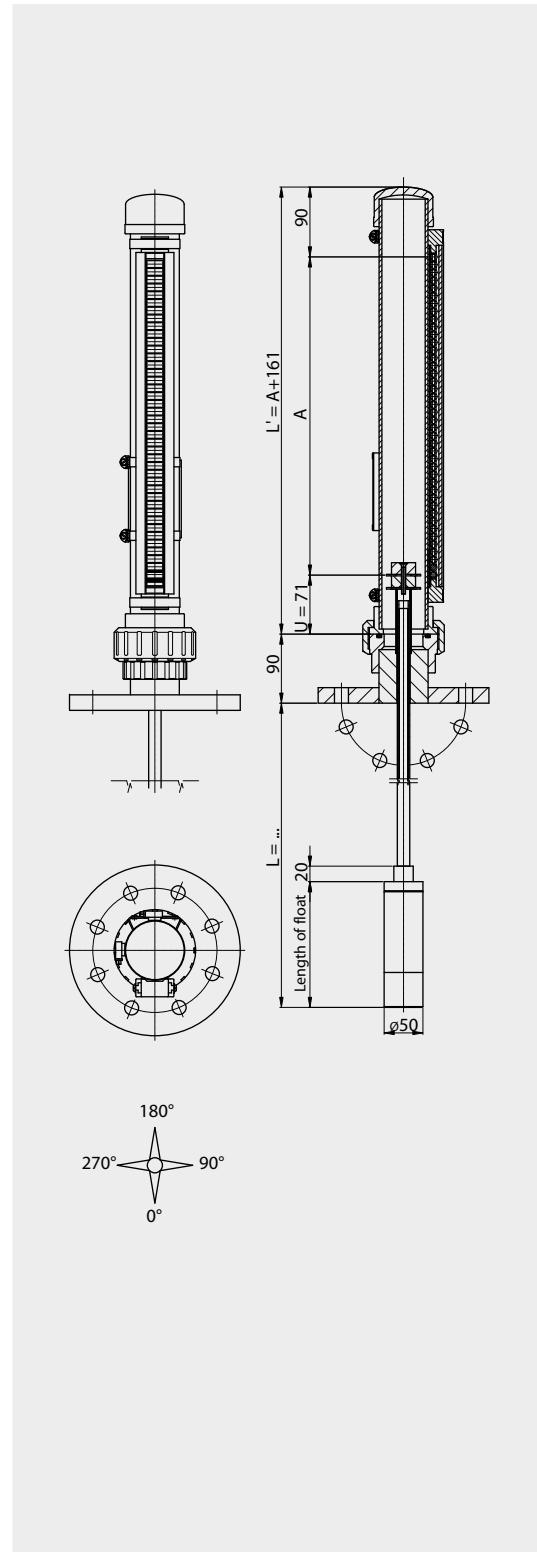
# Overtank - Level Indicators 1016

## PVC / Polyvinylchloride

### Technical data

<b>Material:</b>	PVC / Polyvinylchloride
<b>Chamber:</b>	$\varnothing 63 \times 3$ mm
<b>Chamber end top:</b>	- Welding cap
<b>Process connections:</b>	- Flange acc. to DIN - Flange acc. to Ansi - ...
<b>Length of instrument:</b>	$L = 400$ mm ... $5000$ mm
<b>Indicating range:</b>	$A = L - \text{float length} - 20$
<b>Magnetic roller indicator:</b>	- MRA - MNA - MNAN
<b>Scale:</b>	- ..SK / ..SG / ..VSG
<b>Magnetic switch:</b>	- See pages 292-296
<b>Level sensor:</b>	- See pages 297-298
<b>Insulation thickness:</b>	- 30 mm - 60 mm
<b>Approvals:</b>	-
<b>Float:</b>	ZPS...
<b>Interface:</b>	- Acc. to protocol

UNA - ... / ... - L ... - P63 - ... - ZPS ..  
UMG - ... / ... - ... - K ... - L ... - P63 - ... - ZPS ..



### Operating parameters

<b>Temperature:</b>	-10 °C ... +60 °C
<b>Pressure:</b>	-1 ... 4 bar
<b>Specific gravity:</b>	$\geq 800$ kg/m <sup>3</sup>
<b>Accuracy:</b>	5 mm
<b>Repeatability:</b>	+/- 2 mm

Type combination see type key Overtank - Level Indicators

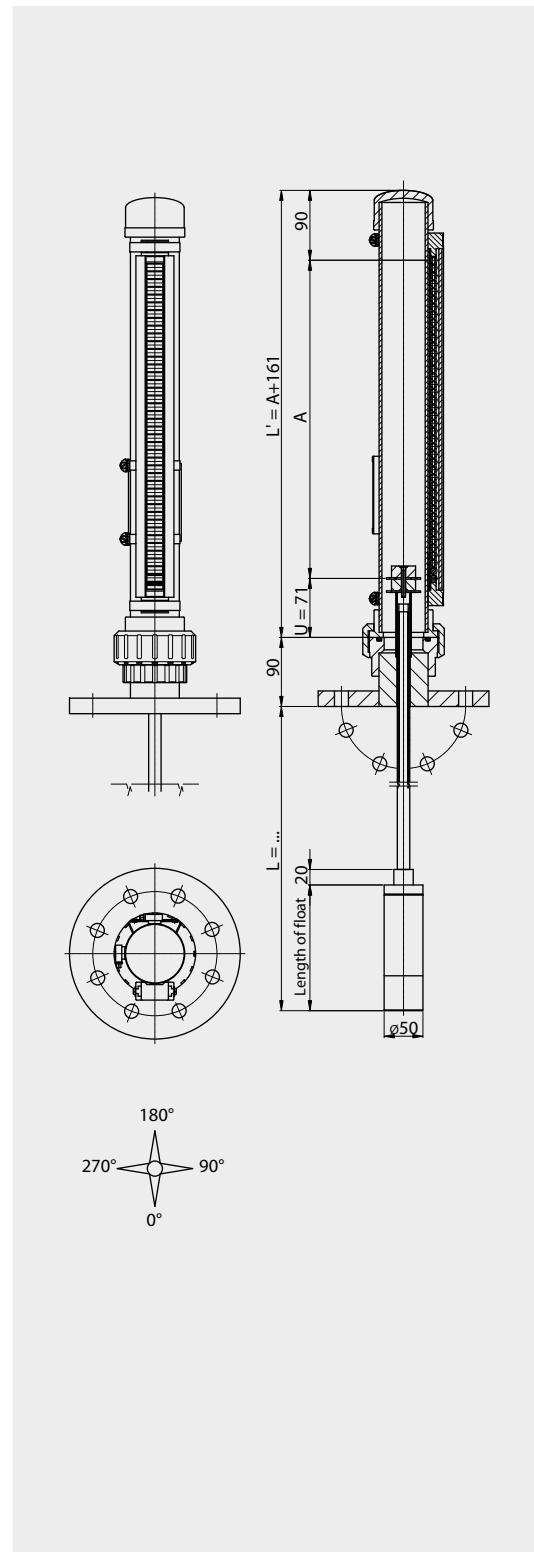
# Overtank - Level Indicators 1016

## PP / Polypropylene

### Technical data

<b>Material:</b>	PP / Polypropylene
<b>Chamber:</b>	$\varnothing 63 \times 3.6$ mm
<b>Chamber end top:</b>	- Welding cap
<b>Process connections:</b>	<ul style="list-style-type: none"> <li>- Flange acc. to DIN</li> <li>- Flange acc. to Ansi</li> <li>- Thread male</li> <li>- ...</li> </ul>
<b>Length of instrument:</b>	L = 400 mm ... 5000 mm
<b>Indicating range:</b>	A = L - float length - 20
<b>Magnetic roller indicator:</b>	<ul style="list-style-type: none"> <li>- MRA</li> <li>- MNA</li> <li>- MNAN</li> </ul>
<b>Scale:</b>	- ..SK /..SG / ..VSG
<b>Magnetic switch:</b>	- See pages 292-296
<b>Level sensor:</b>	- See pages 297-298
<b>Insulation thickness:</b>	<ul style="list-style-type: none"> <li>- 30 mm</li> <li>- 60 mm</li> </ul>
<b>Approvals:</b>	-
<b>Float:</b>	ZPPS ...
<b>Interface:</b>	- Acc. to protocol

UNA - ... / .. - L .. - PP63 - .. - ZPPS ..  
 UMG - ... / .. - .. - .. K .. - L .. - PP63 - .. - ZPPS..



### Operating parameters

<b>Temperature:</b>	-5 °C ... +80 °C
<b>Pressure:</b>	-1 ... 4 bar
<b>Specific gravity:</b>	$\geq 800$ kg/m <sup>3</sup>
<b>Accuracy:</b>	5 mm
<b>Repeatability:</b>	+/- 2 mm

Type combination see type key Overtank - Level Indicators

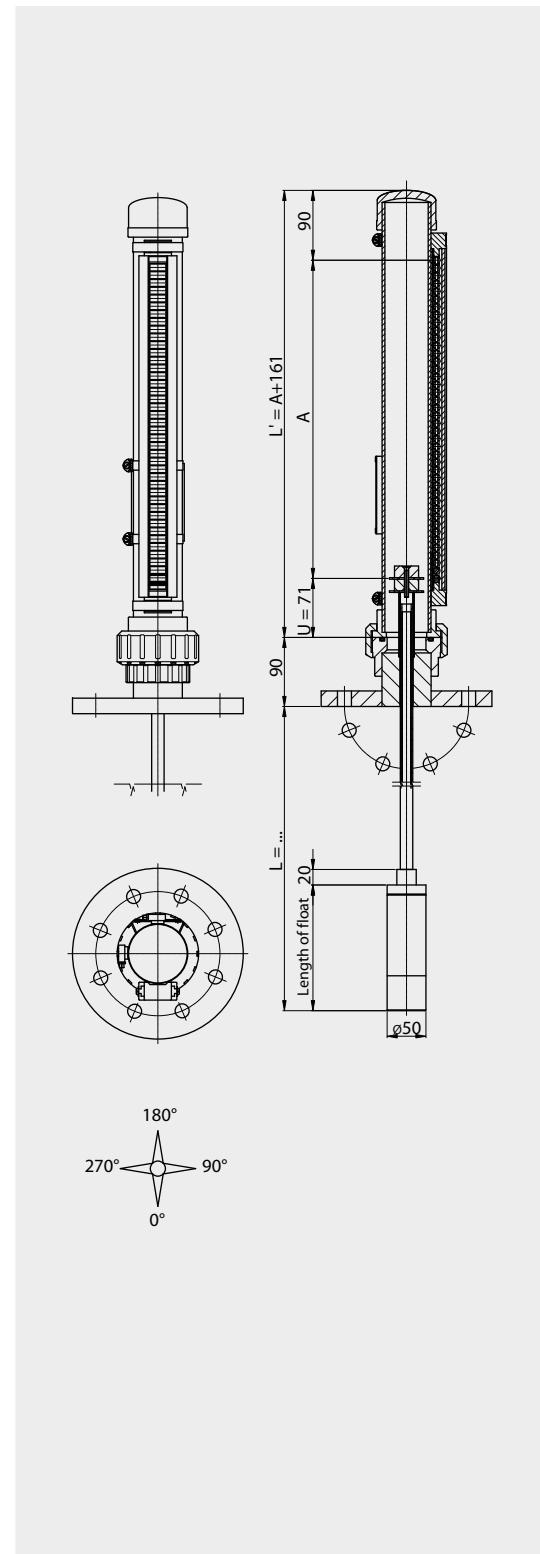
# Overtank - Level Indicators 1016

## PVDF / Polyvinylidenfluoride

### Technical data

<b>Material:</b>	PVDF / Polyvinylidenfluoride
<b>Chamber:</b>	ø 63 x 3 mm
<b>Chamber end top:</b>	- Welding cap
<b>Process connections:</b>	- Flange acc. to DIN - Flange acc. to Ansi - ...
<b>Length of instrument:</b>	L = 400 mm ... 5000 mm
<b>Indicating range:</b>	A = L - float length - 20
<b>Magnetic roller indicator:</b>	- MRA - MNA - MNAN
<b>Scale:</b>	- ..SK ./SG / ..VSG
<b>Magnetic switch:</b>	- See pages 292-296
<b>Level sensor:</b>	- See pages 297-298
<b>Insulation thickness:</b>	- 30 mm - 60 mm
<b>Approvals:</b>	-
<b>Float:</b>	ZPFS ...
<b>Interface:</b>	- Acc. to protocol

UNA - ... / ... - L ... - PF63 - ... - ZPFS ..  
UMG - ... / ... - ... - K ... - L ... - PF63 - ... - ZPFS ..



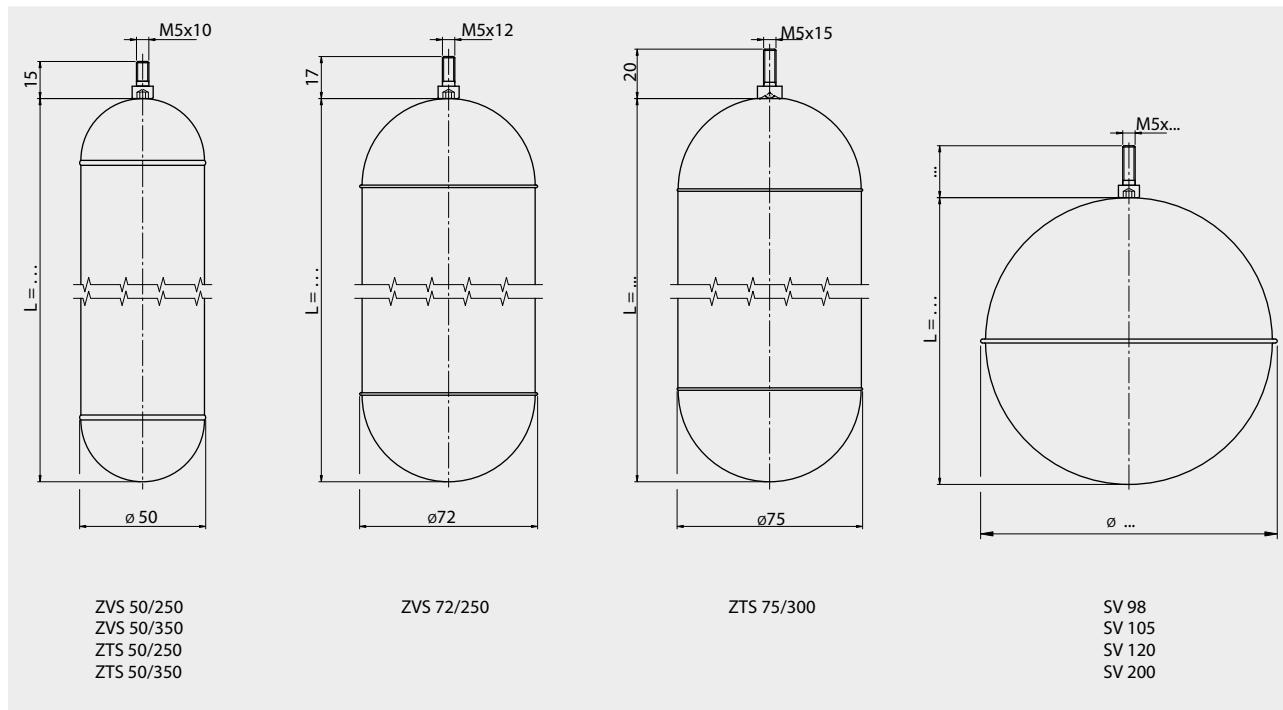
### Operating parameters

<b>Temperature:</b>	-5 °C ... +100 °C
<b>Pressure:</b>	-1 ... 4 bar
<b>Specific gravity:</b>	≥ 800 kg/m³
<b>Accuracy:</b>	5 mm
<b>Repeatability:</b>	+/- 2 mm

Type combination see type key Overtank - Level Indicators

# Overtank - Level Indicators 1016

## Float without magnetic system



### Cylindrical float

Type	Material	Cylinder ø [mm]	Length [mm]	Max. operating pressure [bar]	Max. operating temp. [°C]	Weight [g]	Min. flange	Plate thickness
ZVS50/250	St. steel	50	250	16	200	184	DN 50/PN16	0.6/0.5
ZVS50/350	St. steel	50	350	16	200	258	DN 50/PN16	0.6/0.5
ZVS72/250	St. steel	72	250	10	200	325	DN 80/PN16	0.8/0.6
ZTS50/250	Titanium	50	250	10	150	122	DN 50/PN10	0.71/0.7
ZTS50/350	Titanium	50	350	10	150	174	DN 50/PN10	0.71/0.7
ZTS75/300	Titanium	75	300	1	150	210	DN 80/PN10	0.71/0.7

### Spherical float

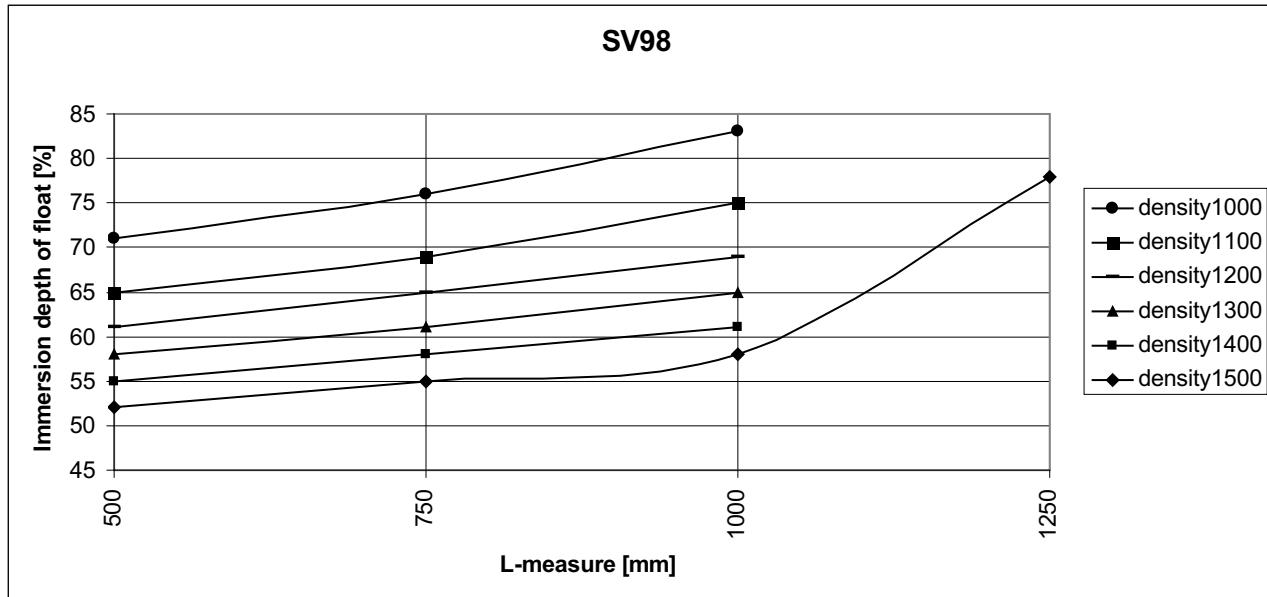
Type	Material	Sphere ø [mm]	Length [mm]	Max. operating pressure [bar]	Max. operating temp. [°C]	Weight [g]	Min. flange	Plate thickness
SV98	St. steel	98/95	95	16	200	180	DN100/PN16	0.8
SV105	St. steel	105/102	102	25	200	257	DN100/PN25	1.0
SV120	St. steel	120/116	116	16	200	235	DN125/PN16	0.7
SV200	St. steel	205/200	200	6	200	788	DN200/PN10	0.8

Specifications subject to change

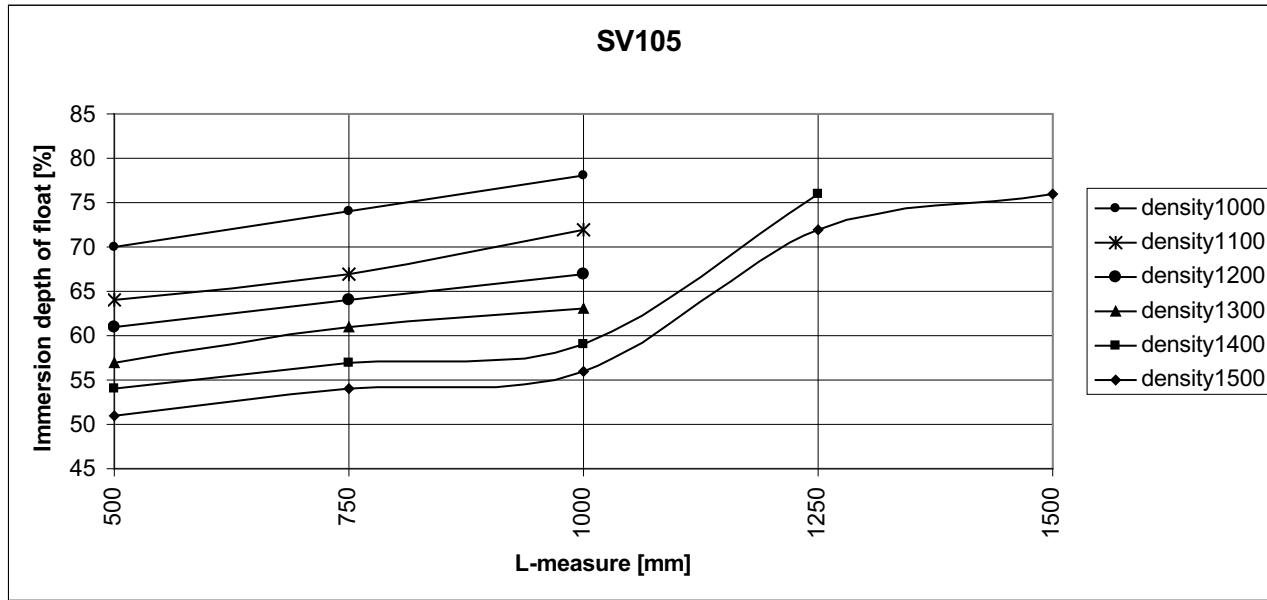
# Overtank - Level Indicators 1016

## Spherical float in Stainless steel

Spherical float type SV 98



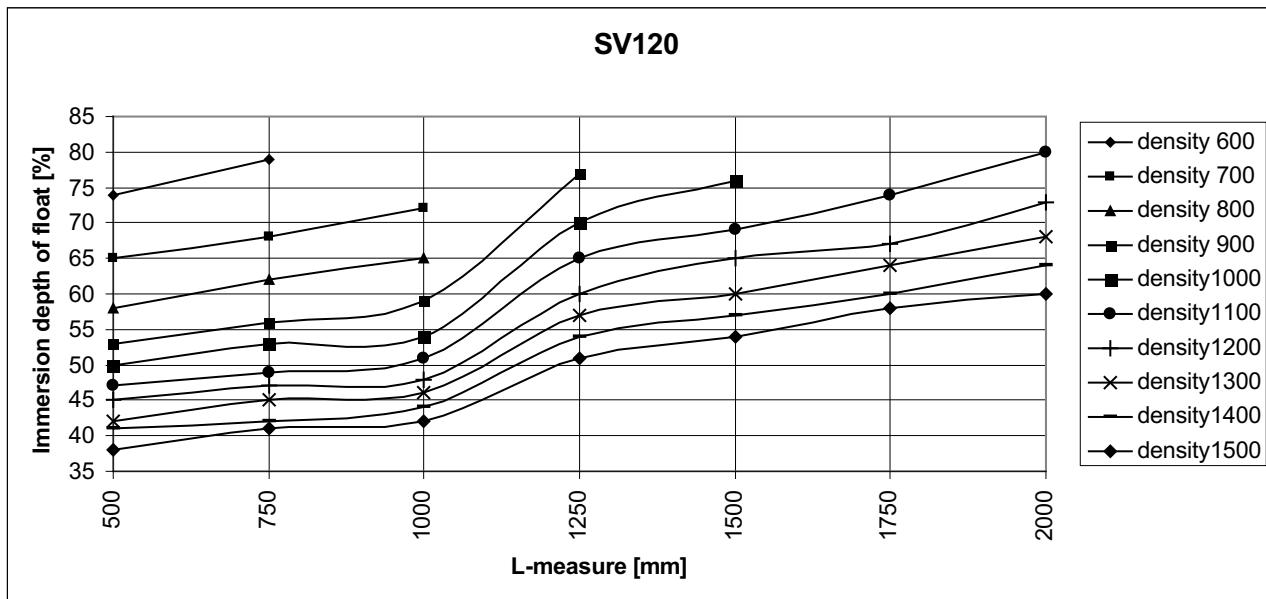
Spherical float type SV 105



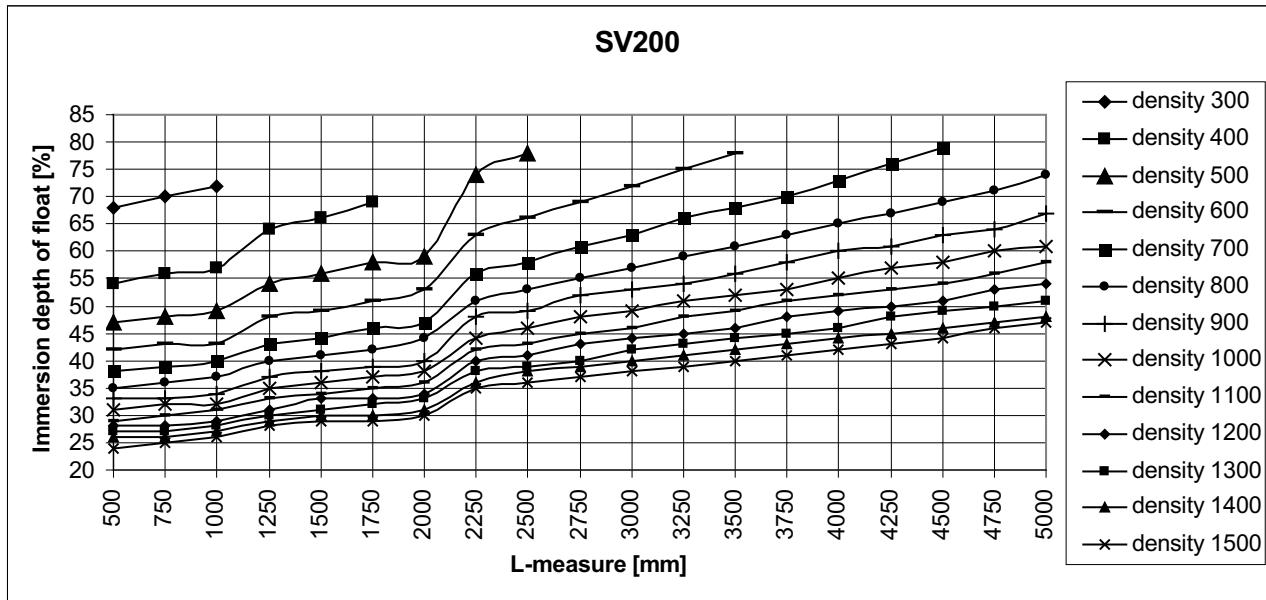
# Overtank - Level Indicators 1016

## Spherical float in Stainless steel

Spherical float type SV 120



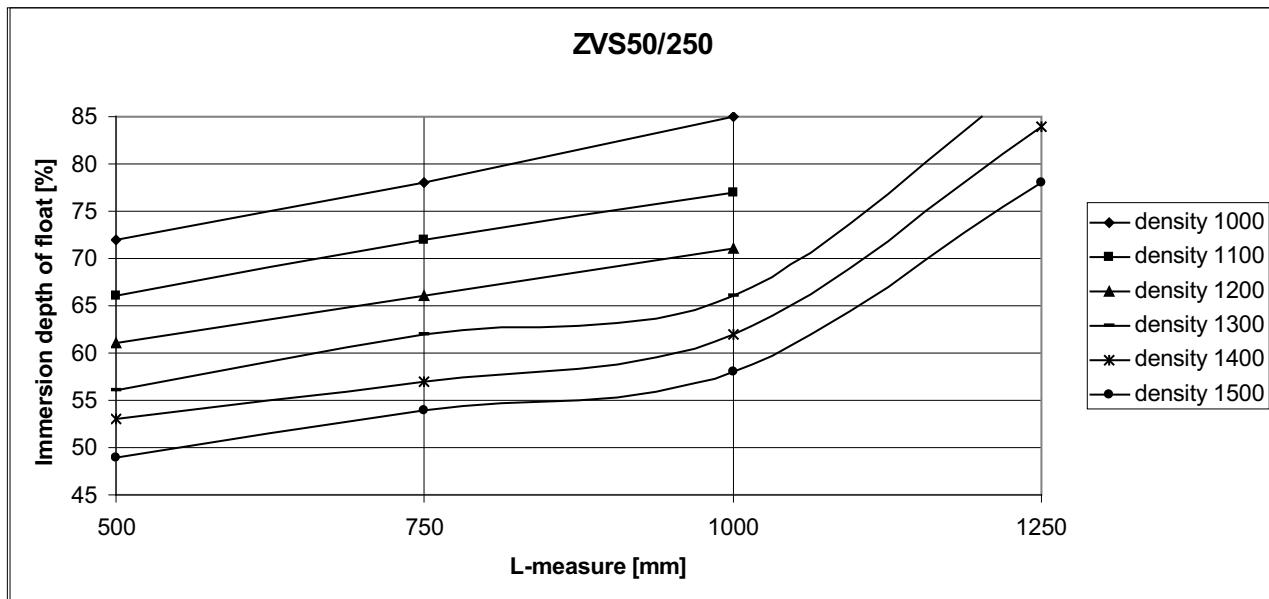
Spherical float type SV 200



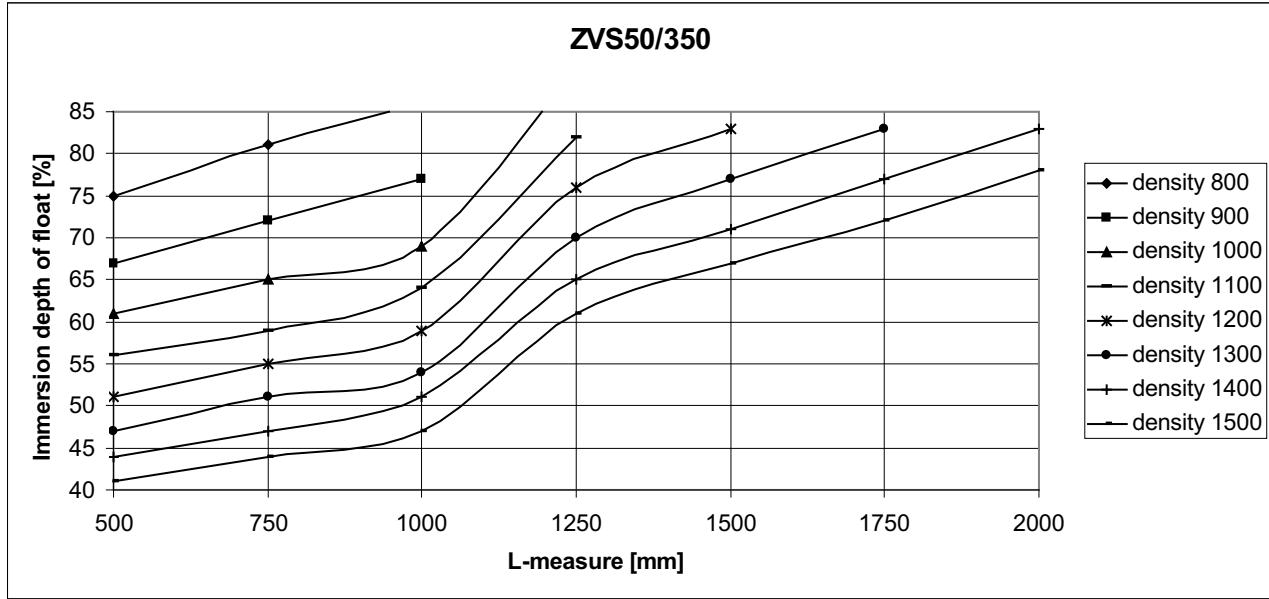
# Overtank - Level Indicators 1016

## Cylindrical float in Stainless steel

Cylindrical float type ZVS 50/250



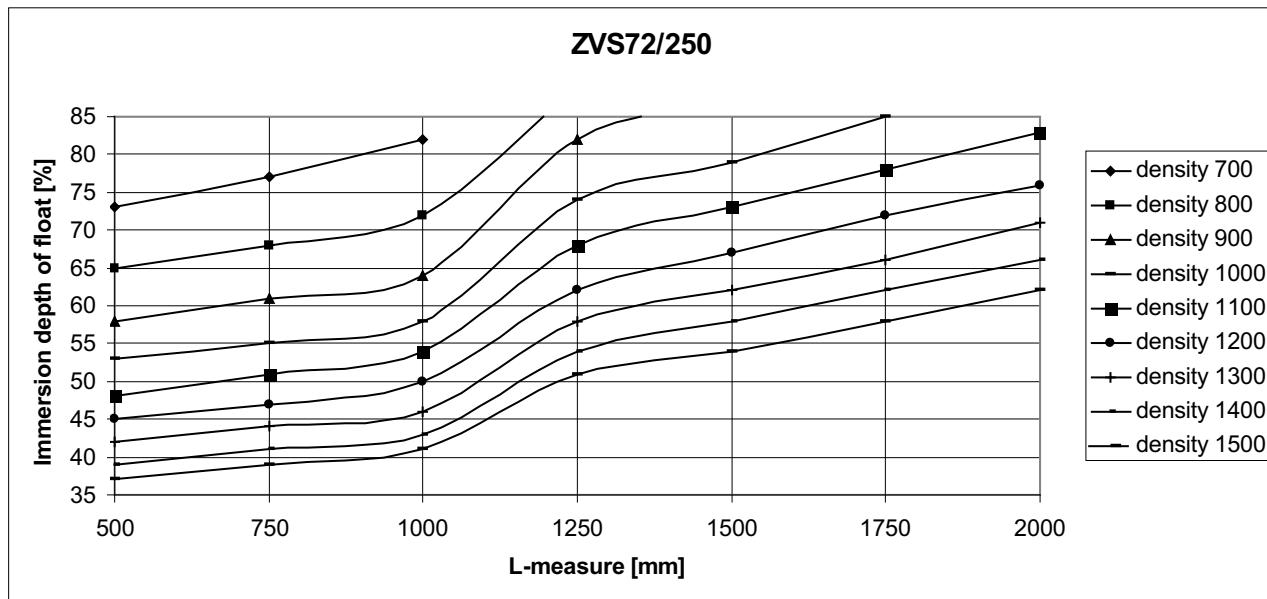
Cylindrical float type ZVS 50/350



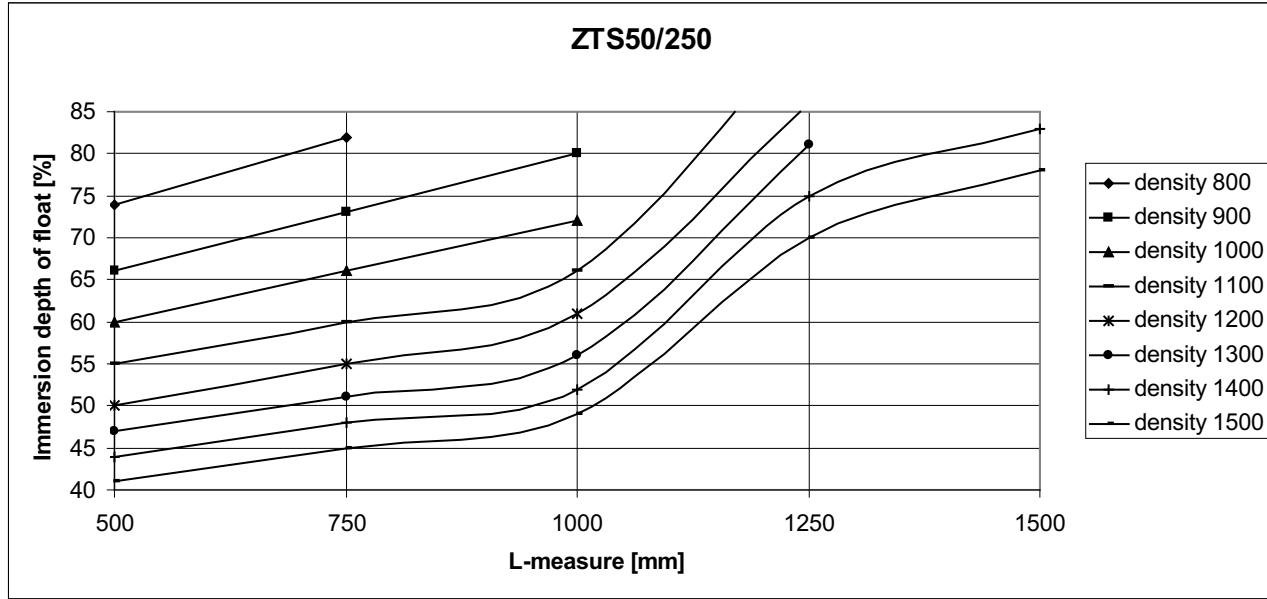
# Overtank - Level Indicators 1016

## Cylindrical float in Stainless steel and Titanium

Cylindrical float type ZVS 72/250



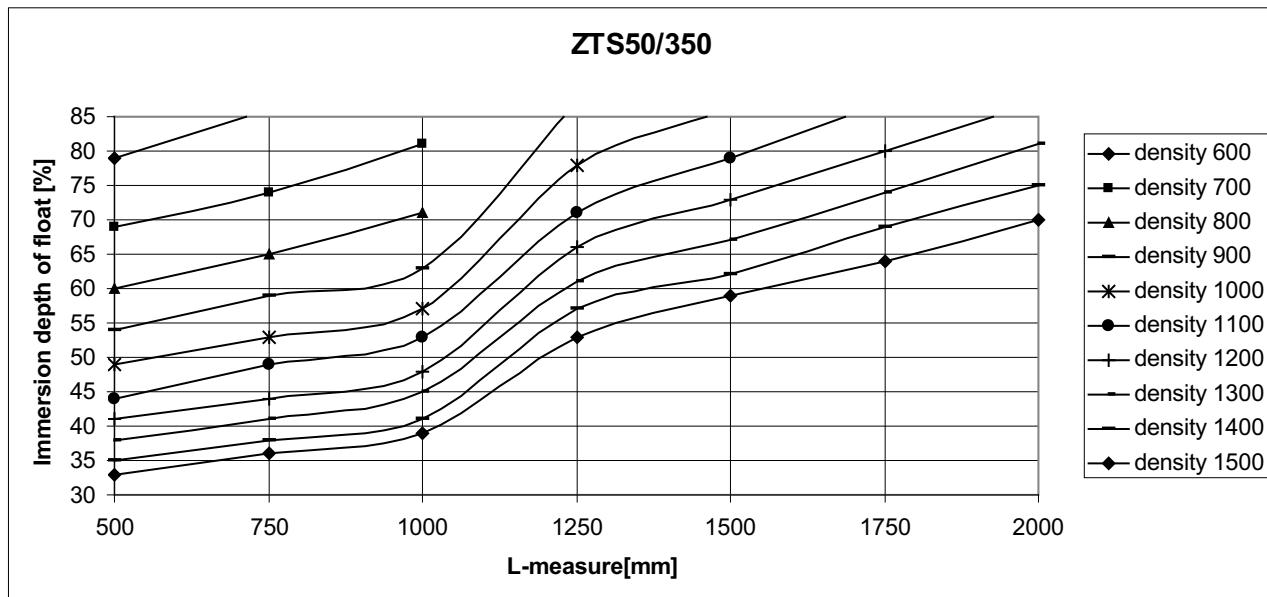
Cylindrical float type ZTS 50/250



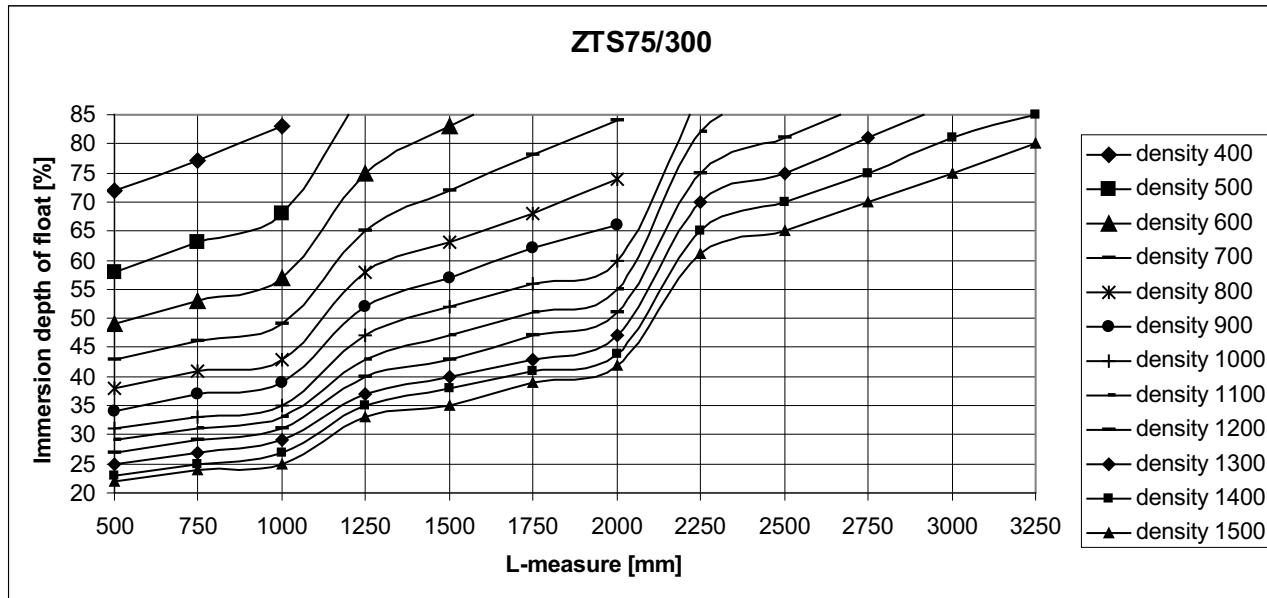
# Overtank - Level Indicators 1016

## Cylindrical float in Titanium

Cylindrical float type ZTS 50/350



Cylindrical float type ZTS 75/300



# Overtank - Level Indicators 1016

## Magnetic roller indicator

**Magnetic roller indicator**  
MRA - M ..  
MRK - M ..

Housing:  
- aluminium anodized

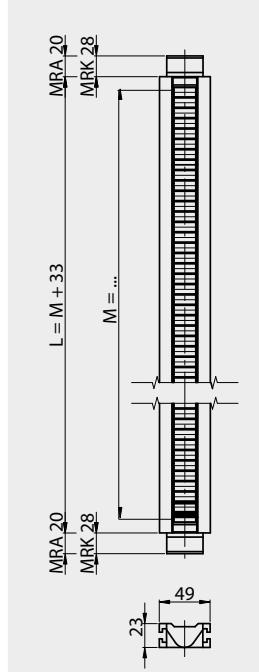
Indicator rolls MRA:  
- material: pocan  
- colours: white / red

Indicator rolls MRK:  
- material: ceramics  
- colours: white / red

Cover:  
- macrolon (MRA)  
- glass (MRK)

Ambient temperature:  
- MRA -40 °C ... +200 °C  
- MRK 0 °C ... +400 °C

Protection rating:  
- IP 64 (optional IP 67)



**Magnetic roller indicator**  
MNA - M ..  
MNK - M ..

Housing:  
- aluminium anodized

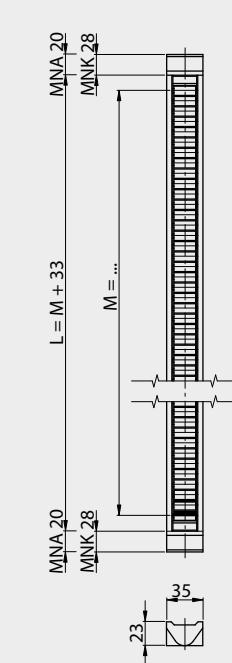
Indicator rolls MNA :  
- material: pocan  
- colours: white / red

Indicator rolls MNK:  
- material: ceramics  
- colours: white / red

Cover:  
- macrolon (MNA)  
- glass (MNK)

Ambient temperature:  
- MNA -40 °C ... +200 °C  
- MNK 0 °C ... +400 °C

Protection rating:  
- IP 64 (optional IP 67)



**Magnetic roller indicator**  
MNAV - M ..  
MNKV - M ..

Housing:  
- stainless steel covered aluminium

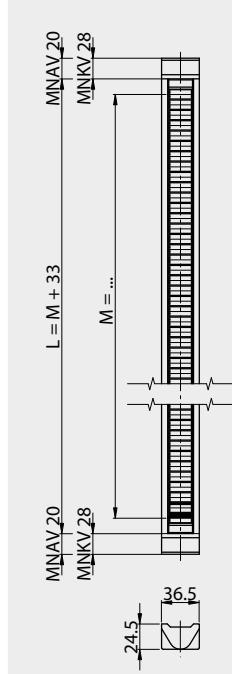
Indicator rolls MNAV:  
- material: pocan  
- colours: white / red

Indicator rolls MNKV:  
- material: ceramics  
- colours: white / red

Cover:  
- macrolon (MNAV)  
- glass (MNKV)

Ambient temperature:  
- MNAV -40 °C ... +200 °C  
- MNKV 0 °C ... +400 °C

Protection rating:  
- IP 64 (optional IP 67)



**Magnetic roller indicator**  
MNAN - M ..

Housing:  
- aluminium anodized

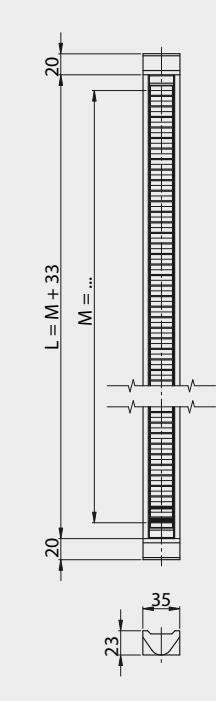
Indicator rolls MNAN:  
- material: pocan  
- colours: white / red

Shock proof design:  
- rollers turning max. 180°

Cover:  
- macrolon

Ambient temperature:  
- MNAN -40 °C ... +200 °C

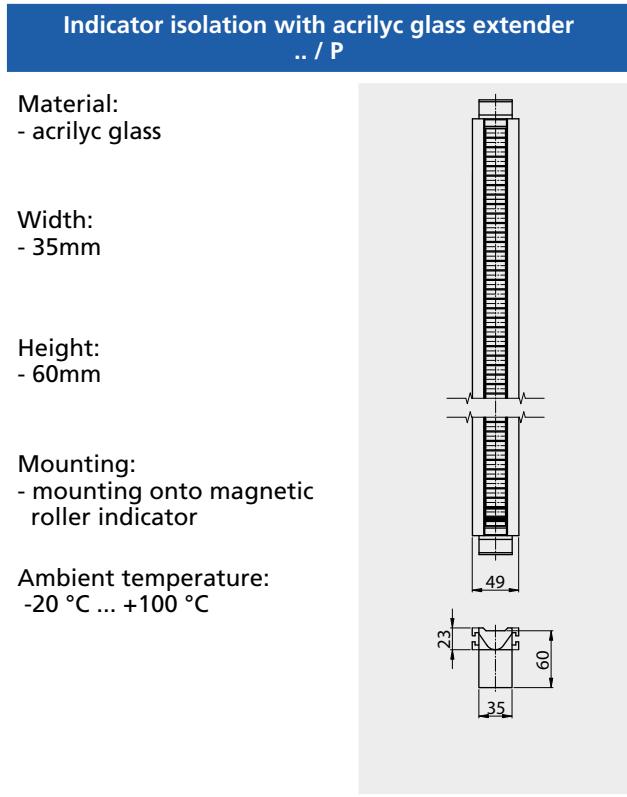
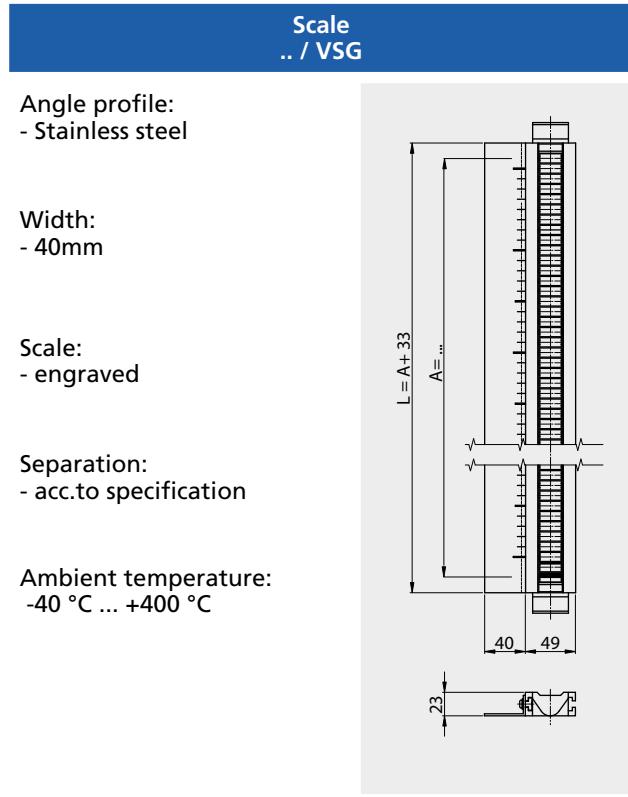
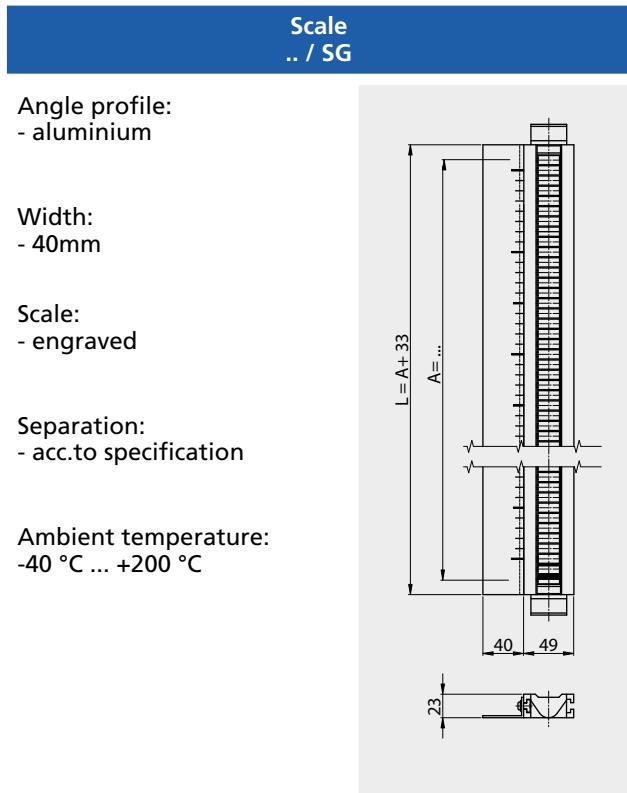
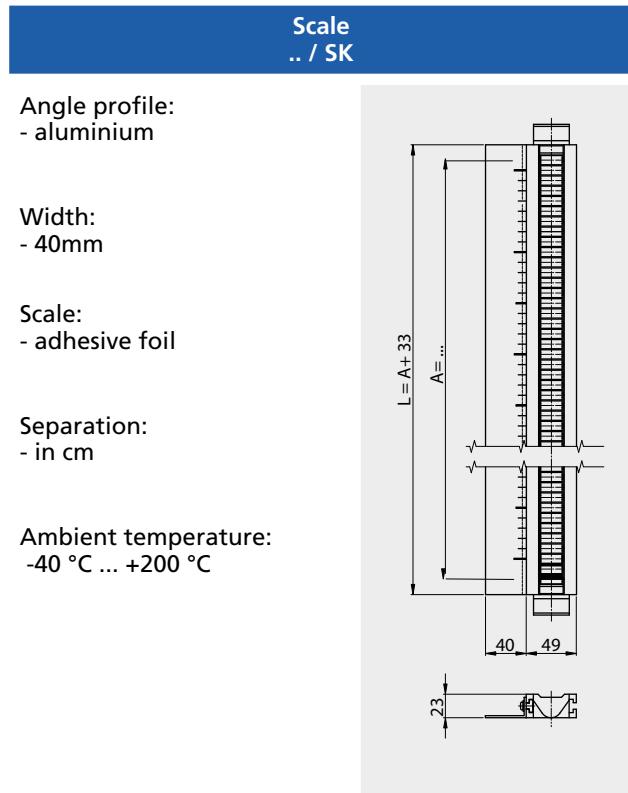
Protection rating:  
- IP 64 (optional IP 67)



Type combination see type key Overtank - Level Indicators

# Overtank - Level Indicators 1016

## Scale



Type combination see type key Overtank - Level Indicators

# Overtank - Level Indicators 1016

## Magnetic switch

### Technical data

#### Housing:

- aluminium anodized

#### Contact function:

- change over

#### Switching action:

- bistable

#### Switching capacity:

- 230 V AC / 60 VA / 1.0 A
- 230 V DC / 30 VA / 0.5 A

#### Protection rating:

- IP65

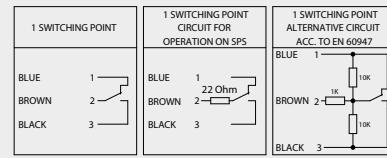
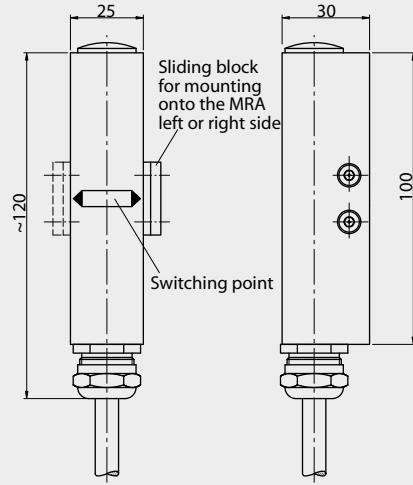
#### Ambient temperature:

- with PVC-cable max. +80°C
- with Silicone-cable max. +180°C

#### Options:

- with code addition .. / R
- with 22 Ohm protection resistor
- with code addition .. / N acc. to Namur EN 60947

### BGU - .. PVC / BGU - .. SIL



### Technical data

#### Housing:

- aluminium anodized

#### Contact function:

- change over

#### Switching action:

- bistable

#### Switching capacity:

- 230 V AC / 60 VA / 1.0 A
- 230 V DC / 30 VA / 0.5 A

#### Protection rating:

- IP65

#### Ambient temperature:

- max. +130 °C

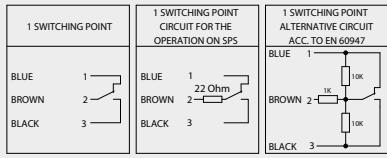
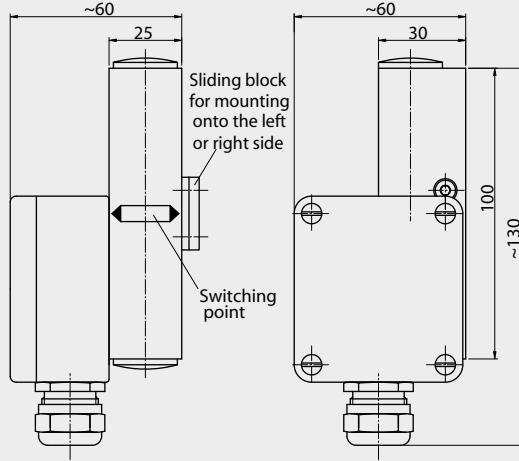
#### Assembly:

right or left of the magnet roll display

#### Options:

- with code addition .. / R
- with 22 Ohm protection resistor
- with code addition .. / N acc. to Namur EN 60947

### BGU - A (R) / BGU - (L)



Type combination see type key Overtank - Level Indicators

# Overtank - Level Indicators 1016

## Magnetic switch

### Technical data

#### Housing:

- aluminium anodized

#### Contact function:

- change over

#### Switching action:

- bistable

#### Switching capacity:

- 230 V AC / 50 VA / 1.0 A
- 230 V DC / 30 VA / 0.5 A

#### Protection rating:

- IP65

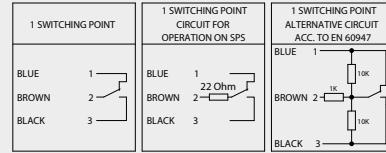
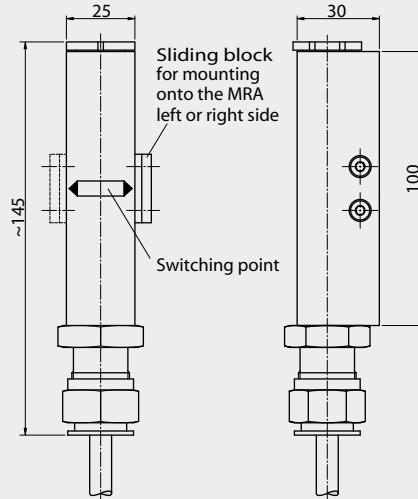
#### Ambient temperature:

- with PVC-cable max. +80°C
- with Silicone-cable max. +180°C

#### Options:

- with code addition .. / R  
with 22 Ohm protection resistor
- with code addition .. / N acc. to Namur EN 60947

### BGU - ... - EExd



### Technical data

### STMU

#### Housing:

- aluminium anodized

#### Contact function:

- change over

#### Switching action:

- bistable

#### Switching capacity:

- 230 V DC / 50 VA / 1.5 A

#### Protection rating:

- IP65

#### Ambient temperature:

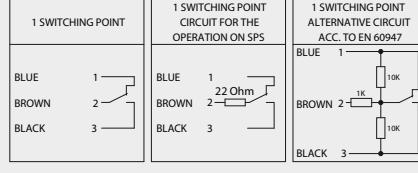
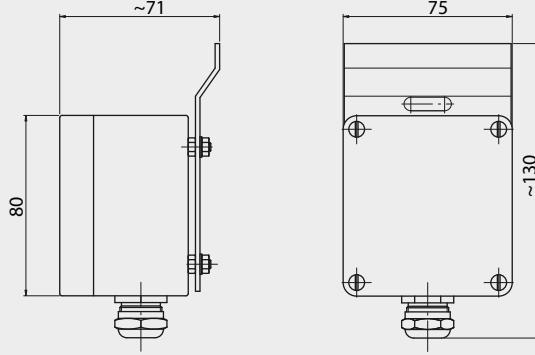
- max. +300 °C

#### Installation:

right or left of the magnet roll display

#### Options:

- with code addition .. / R  
with 22 Ohm protection resistor
- with code addition .. / N acc.to Namur EN 60947



Type combination see type key Overtank - Level Indicators

# Overtank - Level Indicators 1016

## Magnetic switch

### Technical data

#### Housing:

- aluminium anodized

#### Contact function:

- change over

#### Switching action:

- bistable

#### Switching capacity:

- 230 V AC / 60 VA / 1.0 A
- 230 V DC / 30 VA / 0.5 A

#### Protection rating:

- IP65

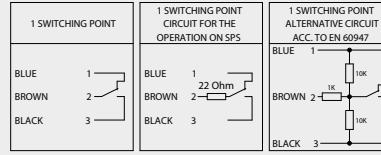
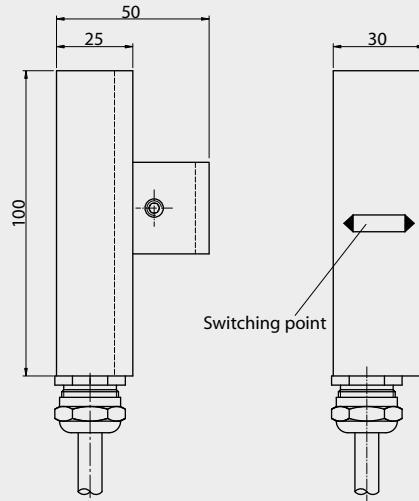
#### Ambient temperature:

- with PVC-cable max. +80°C
- with Silicone-cable max. +180°C

#### Options:

- with code addition .. / R
- with 22 Ohm protection resistor
- with code addition .. / N acc. to Namur EN 60947

### BMUM - .. PVC / BMUM - .. Sil



### Technical data

#### Housing:

- stainless steel

#### Contact function:

- change over

#### Switching action:

- bistable

#### Switching capacity:

- 230 V AC / 60 VA / 1.0 A
- 230 V DC / 30 VA / 0.5 A

#### Protection rating:

- IP65

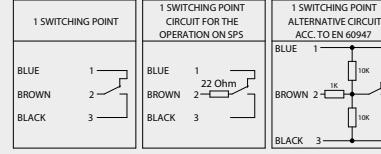
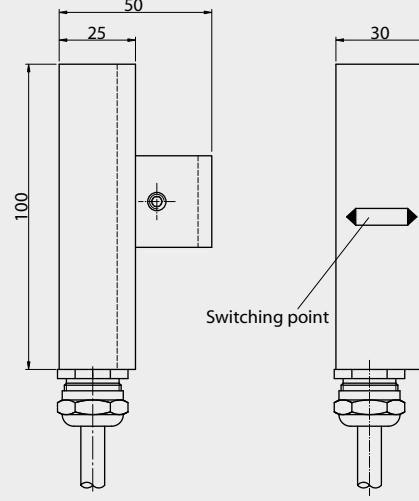
#### Ambient temperature:

- with PVC-cable max. +80°C
- with Silicone-cable max. +180°C

#### Options:

- with code addition .. / R
- with 22 Ohm protection resistor
- with code addition .. / N acc. to Namur EN 60947

### BMUMV - .. PVC / BMUMV - .. Sil



Type combination see type key Overtank - Level Indicators

# Overtank - Level Indicators 1016

## Magnetic switch

### Technical data

Housing:

- aluminium

Contact function:

- change over

Switching action:

- bistable

Switching capacity:

- 230 V AC / 60 VA / 1.0 A
- 230 V DC / 30 VA / 0.5 A

Protection rating:

- IP65

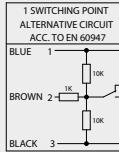
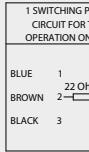
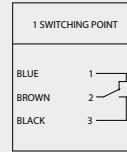
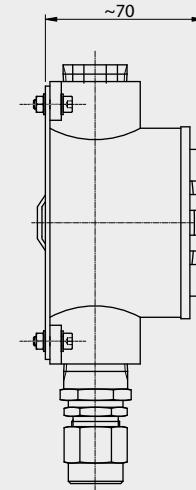
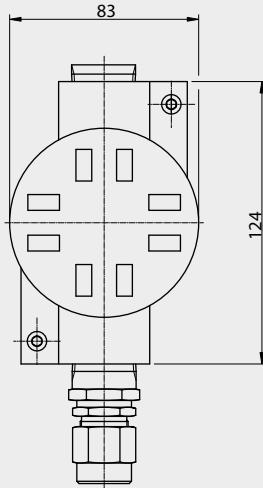
Ambient temperature:

- max. +85 °C

Options:

- with code addition .. / R
- with 22 Ohm protection resistor
- with code addition .. / N acc. to Namur EN 60947

### BMUM - ALDC - EExd



### Technical data

Housing:

- stainless steel

Contact function:

- change over

Switching action:

- bistable

Switching capacity:

- 230 V AC / 60 VA / 1.0 A
- 230 V DC / 30 VA / 0.5 A

Protection rating:

- IP65

Ambient temperature:

- max. +55 °C

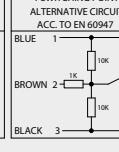
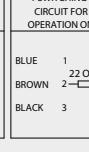
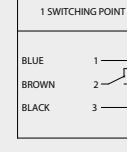
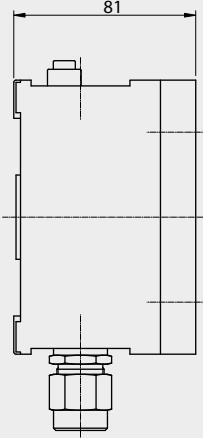
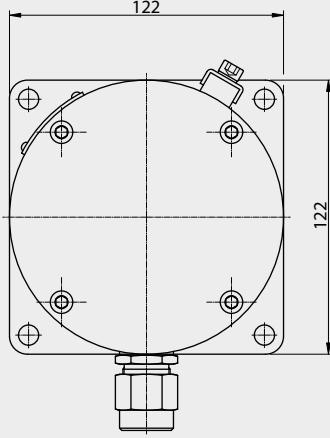
Cable entry:

- M20 x 1.5mm

Options:

- with code addition .. / R
- with 22 Ohm protection resistor
- with code addition .. / N acc. to Namur EN 60947

### BMUM - AVD - EExd



Type combination see type key Overtank - Level Indicators

# Overtank - Level Indicators 1016

## Magnetic switch

### Technical data

Housing:

- aluminium anodized

Contact function:

- change over

Switching action:

- bistable

Switching capacity:

- 230 V AC / 60 VA / 1.0 A
- 230 V DC / 30 VA / 0.5 A

Protection rating:

- IP65

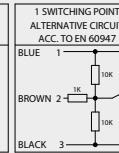
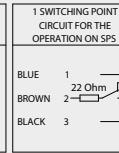
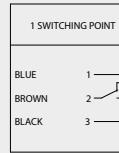
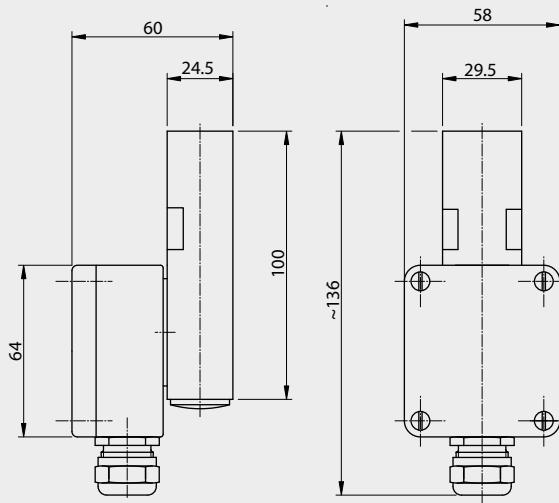
Ambient temperature:

- max. +130 °C

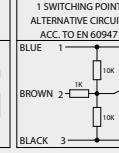
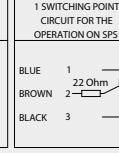
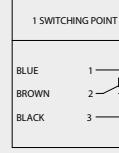
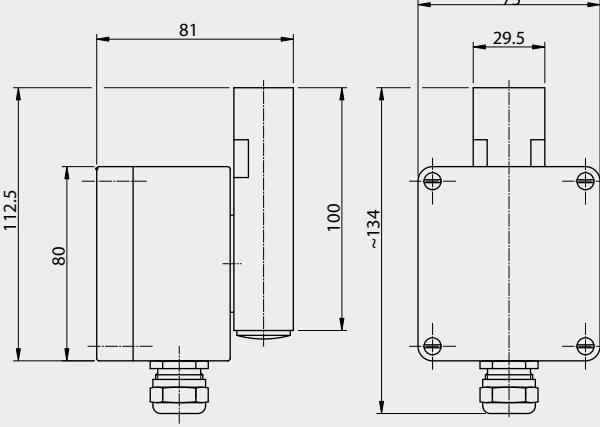
Options:

- with code addition .. / R
- with 22 Ohm protection resistor
- with code addition .. / N acc. to Namur EN 60947

### AUM - 80



### APMUMV



Type combination see type key Overtank - Level Indicators

# Overtank - Level Indicators 1016

## Level sensor

### Technical data

**Terminal box:**

Aluminium  
**A 105:** 80 x 75 x 57  
**A 101:** 64 x 58 x 34

**Dimensions:**

<b>A 105</b>	<b>A 101</b>
A = 85.5 mm	A = 62.5 mm
B = 75.0 mm	B = 50.0 mm
C = 89.0 mm	C = 68.0 mm

**Measuring chain tube:**

ø 14 mm

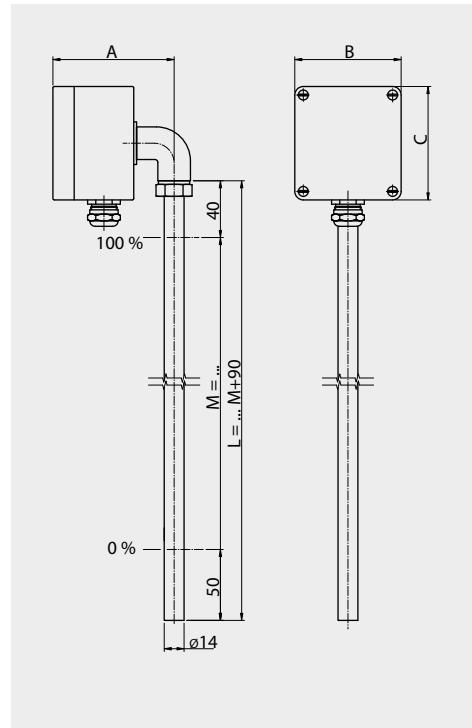
**Resolution:**

5.0 mm	-30 °C ... +130 °C
10.0 mm	-30 °C ... +130 °C
15.0 mm	-30 °C ... +130 °C
5.0 mm (HTF)	-30 °C ... +200 °C
10.0 mm (HTF)	-30 °C ... +200 °C
15.0 mm (HTF)	-30 °C ... +200 °C

**Control unit:**

TP5343A/B  
 TP5350A/B  
 TD5335A/B  
 XT-42-SI

### AL - T .. - VK .. - M ..



### Technical data

**Terminal box:**

Stainless steel  
 92 x 82 x 95 mm

**Cable gland:**

Brass nickel-plated (standard)

**Dimensions:**

A = ~145 mm  
 B = ~ 82 mm  
 C = ~ 92 mm

**Measuring chain tube:**

ø 14 mm

**Resolution:**

5.0 mm	-30 °C ... +130 °C
10.0 mm	-30 °C ... +130 °C
15.0 mm	-30 °C ... +130 °C
5.0 mm (HTF)	-30 °C ... +200 °C
10.0 mm (HTF)	-30 °C ... +200 °C
15.0 mm (HTF)	-30 °C ... +200 °C

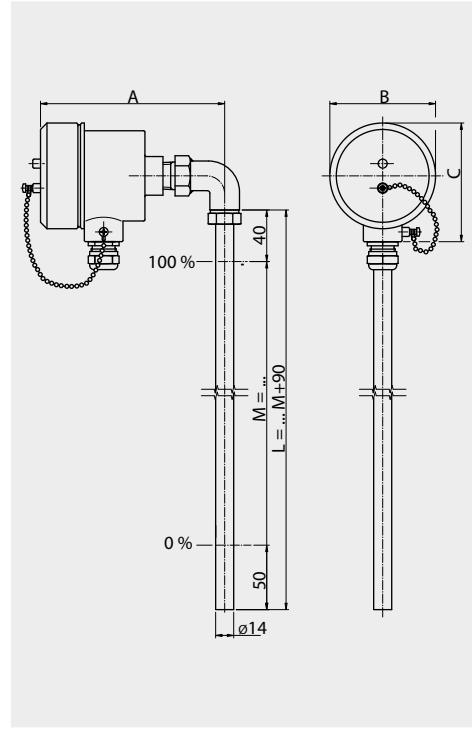
**Control unit:**

TP5343A/B  
 TP5350A/B  
 TD5335A/B  
 XT-42-SI

**Option:**

Cable gland in stainless steel

### AV - T .. - VK .. - M ..



Type combination see type key Overtank - Level Indicators

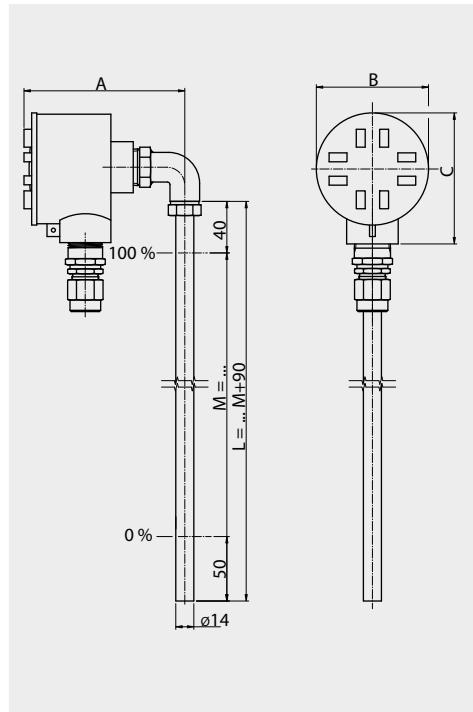
# Overtank - Level Indicators 1016

## Level sensor

### Technical data

<b>Terminal box:</b>	Aluminium 102 x 87 x 85 mm
<b>Dimensions:</b>	A = ~125 mm B = ~ 87 mm C = ~102 mm
<b>Measuring chain tube:</b>	ø 14 mm
<b>Resolution:</b>	5.0 mm -30 °C ... +120 °C 10.0 mm -30 °C ... +120 °C 15.0 mm -30 °C ... +120 °C
<b>Control unit:</b>	TP5343A/B TP5350A/B TD5335A/B XT-42-SI
<b>Ambient temperature EExd:</b>	+85 °C

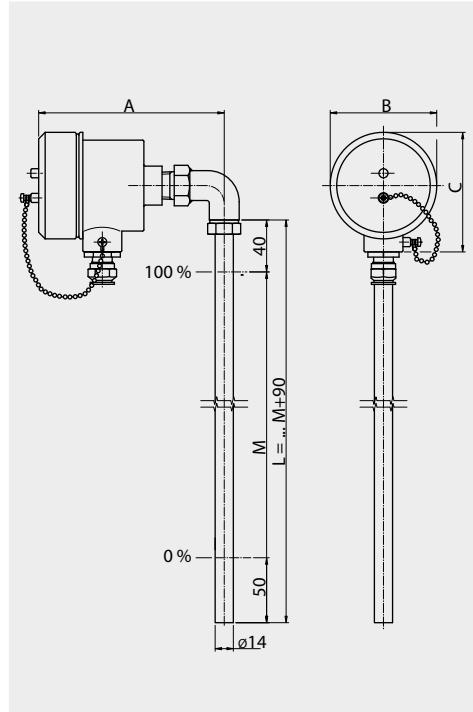
ALDC - T .. - VK .. - M .. - EExd



### Technical data

<b>Terminal box:</b>	Stainless steel 92 x 82 x 95 mm
<b>Cable gland:</b>	Brass nickel-plated (standard)
<b>Dimensions:</b>	A = ~145 mm B = ~ 82 mm C = ~ 92 mm
<b>Measuring chain tube:</b>	ø 14 mm
<b>Resolution:</b>	5.0 mm -30 °C ... +120 °C 10.0 mm -30 °C ... +120 °C 15.0 mm -30 °C ... +120 °C
<b>Control unit:</b>	TP5343A/B TP5350A/B TD5335A/B XT-42-SI
<b>Option:</b>	Cable gland in stainless steel
<b>Ambient temperature EExd:</b>	+40 °C

AVD - T .. - VK .. - M .. - EExd



Type combination see type key Overtank - Level Indicators

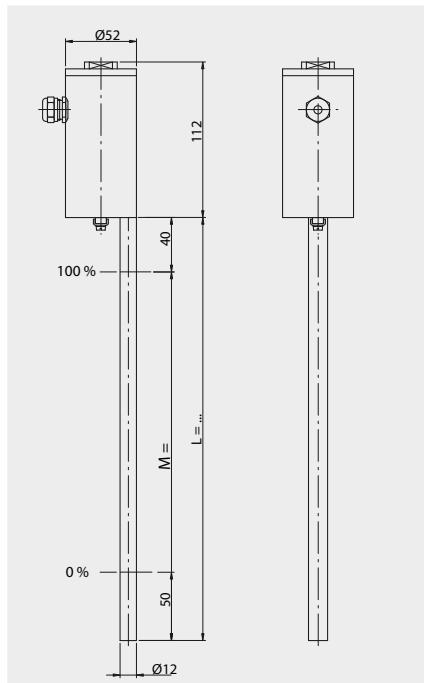
# Overtank - Level Indicators 1016

## Level sensor Magnetostrictive

### Technical data

<b>Terminal box:</b>	Ø 52 x 112 mm
<b>Dimensions:</b>	A= 52 mm B= 52 mm C= 112 mm
<b>Screwed cable gland:</b>	M16 x 1.5 mm
<b>Length of instrument:</b>	200 ... 6000 mm
<b>Resolution:</b>	0.1 mm -40 °C ... +125 °C 0.1 mm -200 °C ... +250 °C
<b>Electrical connections:</b>	2-wire connection (Option HART®)
<b>Electrical power supply:</b>	10 ... 30 V DC / 4 ... 20 mA
<b>Ambient temperature:</b>	-40 °C ... +85 °C
<b>Measuring range:</b>	free adjustable
<b>System of protection:</b>	IP68
<b>Material:</b>	Stainless steel

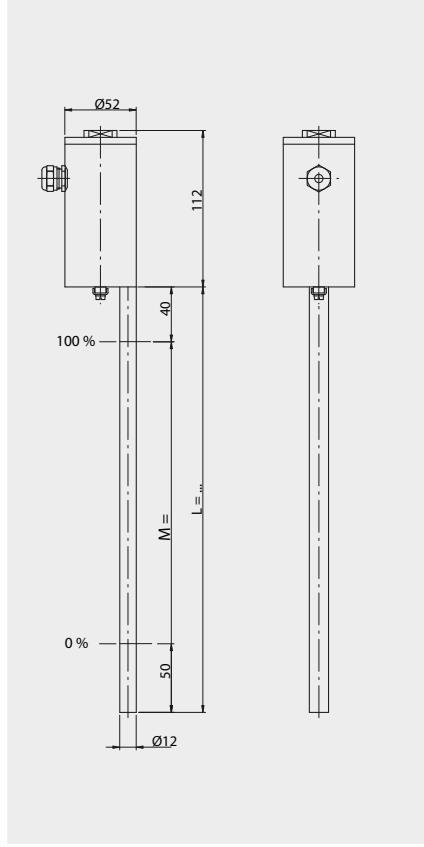
### AMU - M ...



### Technical data

<b>Terminal box:</b>	Ø 52 x 112 mm
<b>Dimensions:</b>	A= 52 mm B= 52 mm C= 112 mm
<b>Screwed cable gland:</b>	M16 x 1.5 mm
<b>Length of instrument:</b>	200 ... 6000 mm
<b>Resolution:</b>	Hazardous area 0 + 1 0.1 mm -20°C ... +60 °C  Hazardous area 2 0.1 mm -20 °C ... +60 °C 0.1 mm (HT) -20 °C ... +250 °C
<b>Electrical connections:</b>	2-wire connection (Option HART®)
<b>Electrical power supply:</b>	10 ... 30 V DC / 4 ... 20 mA
<b>Ambient temperature:</b>	-20 °C ... +85 °C
<b>Measuring range:</b>	free adjustable
<b>System of protection:</b>	IP68
<b>Material:</b>	Stainless steel
<b>Approvals:</b>	TÜV Atex 1772 X, II 1/2 G EExia T2 - T6

### AMU - M ... - Ex



Type combination see type key Overtank - Level Indicators

# Overtank - Level Indicators 1016

## Type key

Code 1	Key 1		ATEX
	UNA -	Overtank - Level Indicators	
	UMG -	Overtank - Level Indicators with level sensor	
Code 2	Key 1	Design process connections	ATEX
	... / ... / ... -	Flangenorm 1. nom. width 2. nom. pressure 3. form	
	DIN	DN 6 .. 500 PN 6 .. 400 C, F, N, B ..	
	ANSI	1/2" .. 24" 150 lbs .. 2500 SF, RTJ, RF..	
	JIS B 2010	2" .. 20" 5K .. 63K A .. T	
	BSI BS 4504	DN 10 .. 500 PN 2.5 .. 400	
	S	Special flange with outside diameter mm	
	G .. -	GM thread female .. "	
	NPT .. -	GN thread male .. "	
	SE .. -	NPTM thread female .. "	
	OS -	NPTN thread male .. "	
		Welding ends .. "	
		Without lateral connections	
Code 3	Key 1	Electrical connection	ATEX
	AL -	Aluminium terminal box	
	AV -	Stainless steel terminal box	
	ALDC -	Aluminium terminal box EExd explosion proof (FEAM Dose)	
	ALD -	Aluminium terminal box EExd explosion proof (Legrand Dose)	
	AVD -	Stainless steel terminal box EExd explosion proof	
	AP -	Terminal box Polyester	
	AB -	Terminal box ABS	
	E -	Connection cable	
	U .. -	Connection mounted on bottom (with appropriate electrical connection)	
	.. -	Various	

### Type combination

Code	1	2	3	4	5	6	7	8	9	10
Key	1	1	1/2/3	1	1/2	1/2	1	1	1	1

Example UNA - 65/16 - - L1700 - V60 - MRA/SG - - ZTS250 - SR60 - Ex

# Overtank - Level Indicators 1016

## Type key

Code 3	Key 2	2-wire control unit in terminal box	ATEX
ZMU -	XT-42-SI	(Ex)	
ZMUP -	956045	(Ex)	
ZMUL -	2251	(Ex)	
TP -	TP 5333B	(Ex)	
TPA -	TP 5333A	(Ex)	
TP43 -	TP 5343B	(Ex)	
TP43A -	TP 5343A	(Ex)	
TP50 -	TP 5350B	(Ex)	
TP50A -	TP 5350A	(Ex)	
TD -	TD 5335B	(Ex)	
TDA -	TD 5335A	(Ex)	
AMU -	AMU	(Ex)	
...	Various		
Code 4	Key 1	Length of instrument in mm	ATEX
- L .. -		Length of instrument in mm	(Ex)
Code 5	Key 1	Material of the chamber	ATEX
V .. -	Stainless steel	(Ex)	
EEC .. -	Stainless steel E-CTFE coated	(Ex)	
PFA .. -	Stainless steel PFA coated	(Ex)	
P .. -	Polyvinylchloride PVC	(Ex)	
PP .. -	Polypropylene PP	(Ex)	
PF .. -	Polyvinylidenefluoride PVDF	(Ex)	
.. -	Various		

### Type combination

Code	1	2	3	4	5	6	7	8	9	10
Key	1	1	1/2/3	1	1/2	1/2	1	1	1	1

Example UNA - 65/16 - - L1700 - V60 - MRA/SG - - ZTS250 - SR60 - Ex

# Overtank - Level Indicators 1016

## Type key

<b>Code 5</b>	<b>Key 2</b>	<b>Diameter of the chamber with wall thickness in mm</b>	<b>ATEX</b>
	.. 60 -	60.3 x 2 mm	
	.. 64 -	63.5 x 2 mm	
<b>Code 6</b>	<b>Key 1</b>	<b>Design with Magnetic roller indicator</b>	<b>ATEX</b>
	MRA	Aluminium profile with plastic rollers and switch-rail profile	
	MNA	Aluminium profile with plastic rollers	
	MNAN	Aluminium profile with plastic rollers shock proof	
	MRK	Aluminium profile with ceramics rollers and switch-rail profile	
	MNK	Aluminium profile with ceramics rollers	
	MNAV	Stainless steel profile with plastic rollers	
	MNKV	Stainless steel profile with ceramics rollers	
	<b>Key 2</b>	<b>Scale for mounting onto magnetic roller indicator</b>	<b>ATEX</b>
	/SK -	Aluminium scale with adhesive foil, separation in cm	
	/SG -	Aluminium engraved, separation acc. to specification	
	/VSG -	Stainless steel engraved, separation acc. to specification	
	/P -	Acrylic glass extender for refrigeration applications	
<b>Code 7</b>	<b>Key 1</b>	<b>Magnetic switches see pages 282-286</b>	
<b>Code 8</b>	<b>Key 1</b>	<b>Float and float diameter/length in mm</b>	<b>ATEX</b>
	ZVS .. -	Stainless steel cylindrical	
	SV .. -	Stainless steel spherical	
	ZTS .. -	Titanium cylindrical	
	ZEECS .. -	Stainless steel E-CTFE coated cylindrical	
	ZPFAS .. -	Stainless steel PFA coated cylindrical	
	ZPS .. -	Polyvinylchloride PVC cylindrical	
	ZPPS .. -	Polypropylene cylindrical	
	ZPFS .. -	Polyvinylidenefluoride PVDF cylindrical	
	.. -	Various	
<b>Code 9</b>	<b>Key 1</b>	<b>Protection tube designs</b>	<b>ATEX</b>
	- SR60 -	Diameter 60 mm	
	- SR88 -	Diameter 88 mm	
	- SR114 -	Diameter 114 mm	
<b>Code 10</b>	<b>Key 1</b>	<b>Approvals and options</b>	<b>ATEX</b>
	Ex	Intrinsically safe design acc.to EExia	
	EExd	Explosion proof design acc.to EExd	
	Ex/D	Intrinsically safe design acc.to EExia with dust	
	EExd/D	Explosion proof design acc.to EExd with dust	

## Type combination

<b>Code</b>	1	2	3	4	5	6	7	8	9	10
<b>Key</b>	1	1	1/2/3	1	1/2	1/2	1	1	1	1

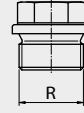
**Example UNA - 65/16 - - L1700 - V60 - MRA/SG - - ZTS250 - SR60 - Ex**

# Overtank - Level Indicators 1016

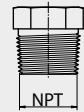
## Design process connections

Thread G ..."

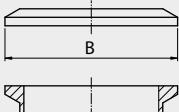

Size	Diameter G [mm]	Core ø d [mm]	Bore [mm]
1/8 "	9.7	8.5	8.0
1/4 "	13.2	11.4	11.0
3/8 "	16.7	14.9	14.5
1/2 "	21.0	18.9	18.0
5/8 "	26.5	24.1	23.5
1 "	33.3	30.2	29.5
1 1/2 "	47.8	44.9	44.0
2 "	59.7	56.6	56.0

Thread R ..."


Size	Diameter R [mm]	Core ø d [mm]	Bore [mm]
1/8 "	9.7	8.5	8.0
1/4 "	13.2	11.4	11.0
3/8 "	16.7	14.9	14.5
1/2 "	21.0	18.6	18.0
5/8 "	26.5	24.1	23.5
1 "	33.3	30.2	29.5
1 1/2 "	47.8	44.8	44.0
2 "	59.7	56.6	56.0

Thread NPT ..."


Size	Diameter NPT [mm]	Core ø d [mm]	Bore [mm]
1/8 "	9.6	8.4	8.5
1/4 "	12.8	11.2	11.0
3/8 "	16.2	14.6	14.5
1/2 "	19.9	18.2	18.0
5/8 "	25.6	23.4	23.0
1 "	31.8	29.8	29.0
1 1/2 "	46.8	44.2	44.0
2 "	58.6	56.4	56.0

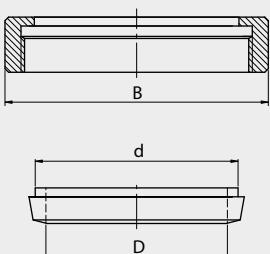
Flange Tri - Clamp DIN 32676


Size	Diameter B [mm]	Inside ø d [mm]	Bore [mm]
DN15	34.0	16.0	15.0
DN20	34.0	20.0	19.0
DN25	50.5	26.0	25.0
DN50	64.0	50.0	48.0
DN65	91.0	66.0	64.0
DN80	106.0	81.0	79.0
DN100	119.0	100.0	98.0

# Overtank - Level Indicators 1016

## Design process connections

Tube connection DIN 11851



Size

Bore ø  
d [mm]

Inside ø  
D [mm]

Union nut  
B [mm]

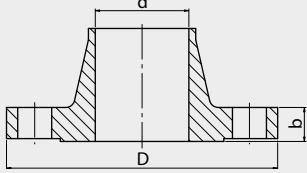
DN10  
DN15  
DN20  
DN25  
DN40  
DN50  
DN65  
DN80  
DN100

18  
24  
30  
35  
48  
61  
79  
93  
114

10  
16  
20  
26  
38  
50  
66  
81  
100

38  
44  
54  
63  
78  
92  
112  
127  
148

Flange DIN 16 bar  
DIN 2633



Size

Flange ø  
D [mm]

Inside ø  
d [mm]

Flange thickness  
b [mm]

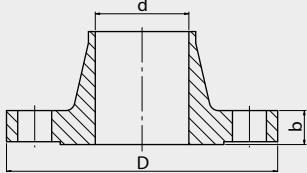
DN10  
DN15  
DN20  
DN25  
DN40  
DN50  
DN65  
DN80  
DN100

90  
95  
105  
115  
150  
165  
185  
200  
220

13.6  
17.3  
22.3  
28.5  
43.1  
54.5  
70.3  
82.5  
107.1

14  
14  
16  
16  
16  
18  
18  
20  
20

Flange Ansi 150 lbs  
B 16.5



Size

Flange ø  
D [mm]

Inside ø  
d [mm]

Flange thickness  
b [mm]

½"  
¾"  
1"  
1½"  
2"  
2½"  
3"  
4"

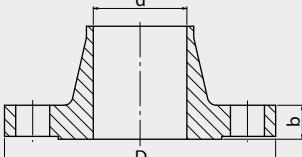
88.9  
98.6  
108.0  
127.0  
152.4  
177.8  
190.5  
228.6

15.7  
20.8  
26.7  
40.9  
52.6  
62.7  
78.0  
102.4

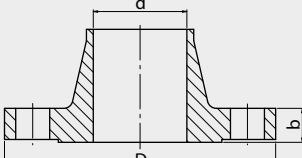
11.2  
12.7  
14.2  
17.5  
19.1  
22.4  
23.9  
23.9

# Overtank - Level Indicators 1016

## Design process connections / Materials

Flange DIN 40 bar DIN 2635


Size	Flange ø D [mm]	Inside ø d [mm]	Flange thickness b [mm]
DN10	90	13.6	16
DN15	95	17.3	16
DN20	105	22.3	18
DN25	115	28.5	18
DN40	150	43.1	18
DN50	165	54.5	20
DN65	185	70.3	22
DN80	200	82.5	24
DN100	235	107.1	24

Flange Ansi 300 lbs B 16.5


Size	Flange ø D [mm]	Inside ø d [mm]	Flange thickness b [mm]
½"	95.2	15.7	14.2
¾"	117.3	20.8	15.7
1"	124.0	26.7	17.5
1½"	155.4	40.9	20.6
2"	165.1	52.6	22.4
2½"	190.5	62.7	25.4
3"	209.6	78.0	28.4
4"	254.0	102.4	31.8

## Materials

Material temperatures	Material	Temperature min.	Temperature max.
V	Stainless steel	- 196 °C	+ 400 °C
Ti	Titanium	- 10 °C	+ 300 °C
H	Alloy / Ni Mo	- 196 °C	+ 400 °C
EEC	Stainless steel E-CTFE coated	- 78 °C	+ 150 °C
PFA	Stainless steel PFA coated	- 100 °C	+ 250 °C
P	Polyvinylchloride PVC	- 15 °C	+ 60 °C
PP	Polypropylene PP	- 5 °C	+ 100 °C
PF	Polyvinylidenfluoride PVDF	- 5 °C	+ 150 °C
PA	Polyamide PA	- 40 °C	+ 110 °C
M	Brass	- 196 °C	+ 250 °C
AL	Auminium	- 196 °C	+ 150 °C